

GOVERNMENT OF INDIA MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP DIRECTORATE GENERAL OF TRAINING

COMPETENCY BASED CURRICULUM

MECHANIC AUTO ELECTRICAL & ELECTRONICS

(Duration: One Year) Revised in July 2022

CRAFTSMEN TRAINING SCHEME (CTS) NSQF LEVEL - 3



SECTOR – AUTOMOTIVE



MECHANIC AUTO ELECTRICAL & ELECTRONICS

(Engineering Trade)

(Revised in July 2022)

Version: 2.0

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL- 3

Developed By

Ministry of Skill Development and Entrepreneurship Directorate General of Training **CENTRAL STAFF TRAINING AND RESEARCH INSTITUTE** EN-81, Sector-V, Salt Lake City, Kolkata – 700 091 www.cstaricalcutta.gov.in

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1. COURSE INFORMATION

During the one-year duration a candidate is trained on subjects Professional Skill, Professional Knowledge, and Employability Skills related to job role. In addition to this a candidate is entrusted to make/do project work and extra-curricular activities to build up confidence. The practical skills are imparted in simple to complex manner & simultaneously theory subject is taught in the same fashion to apply cognitive knowledge while executing task. The broad components covered under Professional Skill subject are as below:-

The trainee begins with safety aspect in general and specific to the trade, identification of tools & equipment, raw materials used. The trainee will perform precision measurements on the components and compare parameters with specifications used in automotive workshop. He learns to carry out basic fitting operations used in the workshop practices and inspection of dimensions. The trainee performs grinding of cutting tools and surface finishing operations in the given job. He learns to inspect the auto component using Non-destructive testing methods, to identify the hydraulic and pneumatic components in a vehicle. Constructs electrical circuits and performs basic electrical testing in a vehicle. Apply safe working practices and environment regulation in an automotive workshop. He identifies the major components of LMV/HMV and dashboard gauges. Performs the wiring circuits and the electrical components in the vehicle, troubleshoots different wiring circuits in vehicle and prepare different electrical joints. He learns to check and overhaul the ignition system, service and test battery, inspects power steering control module and troubleshoot. He identifies and checks ABS components, troubleshoots in all electrical circuits, diagnosis for all comfort system. He also understands the constructional features and working principles of MPFI system and different types of sensors in engine. The trainee identifies EDC components, sensors, actuators, major components of car AC, automotive lighting system and carries out repair & maintenance.



2.1 GENERAL

The Directorate General of Training (DGT) under Ministry of Skill Development & Entrepreneurship offers a range of vocational training courses catering to the need of different sectors of economy/Labour market. The vocational training programmes are delivered under the aegis of Directorate General of Training (DGT). Craftsman Training Scheme (CTS) with variants and Apprenticeship Training Scheme (ATS) are two pioneer schemes of DGT for strengthening vocational training.

Mechanic Auto Electrical & Electronics trade under CTS is one of the courses delivered nationwide through network of ITIs. The course is of one-year duration. It mainly consists of Domain area and Core area. The Domain area (Trade Theory & Practical) imparts professional skills and knowledge, while Core area (Employability Skills) imparts requisite core skills, knowledge and life skills. After passing out the training program, the trainee is awarded National Trade Certificate (NTC) by DGT which is recognized worldwide.

Candidates need broadly to demonstrate that they are able to:

- Read & interpret technical parameters/document, plan and organize work processes, identify necessary materials and tools;
- Perform task with due consideration to safety rules, accident prevention regulations and environmental protection stipulations;
- Apply professional skill, knowledge, core skills & employability skills while performing jobs and repair & maintenance work.
- Document the technical parameters related to the task undertaken.

2.2 PROGRESSION PATHWAYS

- Can join industry as Technician and will progress further as Senior Technician, Supervisor and can rise up to the level of Manager.
- Can become Entrepreneur in the related field.
- Can join Apprenticeship programme in different types of industries leading to a National Apprenticeship certificate (NAC).
- Can join Crafts Instructor Training Scheme (CITS) in the trade for becoming instructor in ITIs.
- Can join Advanced Diploma (Vocational) courses under DGT as applicable.



2.3 COURSE STRUCTURE

Table below depicts the distribution of training hours across various course elements during a period of oneyear:-

S No	Course Element	Notional Training Hours
5 NO.	Course Element	1 st Year
1	Professional Skill (Trade Practical)	840
2	Professional Knowledge (Trade Theory)	240
3	Employability Skills	120
	Total	1200

Every year 150 hours of mandatory OJT (On the Job Training) at nearby industry, wherever not available then group project is mandatory.

Trainees of one-year or two-year trade can also opt for optional courses of up to 240 hours in each year for 10th/ 12th class certificate along with ITI certification, or, add on short term courses.

2.4 ASSESSMENT & CERTIFICATION

The trainee will be tested for his skill, knowledge and attitude during the period of course through formative assessment and at the end of the training programme through summative assessment as notified by the DGT from time to time.

a) The **Continuous Assessment** (Internal)during the period of training will be done by **Formative Assessment Method** by testing for assessment criteria listed against learning outcomes. The training institute has to maintain individual trainee portfolio as detailed in assessment guideline. The marks of internal assessment will be as per the formative assessment template provided on <u>www.bharatskills.gov.in</u>

b) The final assessment will be in the form of summative assessment. The All India Trade Test for awarding NTC will be conducted by **Controller of examinations, DGT** as per the guidelines. The pattern and marking structure is being notified by DGT from time to time. **The learning outcome and assessment criteria will be basis for setting question papers for final assessment. The examiner during final examination will also check** individual trainee's profile as detailed in assessment guideline before giving marks for practical examination.



2.4.1 PASS REGULATION

For the purposes of determining the overall result, weightage of 100% is applied for six months and one year duration courses and 50% weightage is applied to each examination for two years courses. The minimum pass percent for Trade Practical and Formative assessment is 60% & for all other subjects is 33%.

2.4.2 ASSESSMENT GUIDELINE

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking the assessment. Due consideration should be given while assessing for teamwork, avoidance/reduction of scrap/wastage and disposal of scrap/waste as per procedure, behavioral attitude, sensitivity to the environment and regularity in training. The sensitivity towards OSHE and self-learning attitude are to be considered while assessing competency.

Assessment will be evidence based comprising some of the following:

- Job carried out in labs/workshop
- Record book/ daily diary
- Answer sheet of assessment
- Viva-voce
- Progress chart
- Attendance and punctuality
- Assignment
- Project work
- Computer based multiple choice question examination
- Practical Examination

Evidences and records of internal (Formative) assessments are to be preserved until forthcoming examination for audit and verification by examining body. The following marking pattern to be adopted for formative assessment:

Performance Level	Evidence	
(a) Marks in the range of 60%-75% to be allotted during assessment		
For performance in this grade, the candidate	• Demonstration of good skill in the use of	
should produce work which demonstrates	hand tools, machine tools and workshop	

attainment of an acceptable standard of craftsmanship with occasional guidance, and due regard for safety procedures and practices.	 equipment. 60-70% accuracy achieved while undertaking different work with those demanded by the component/job. A fairly good level of neatness and consistency in the finish.
	 Occasional support in completing the project/job.
(b) Marks in the range of 75%-90% to be allotted of	luring assessment
For this grade, a candidate should produce work which demonstrates attainment of a reasonable standard of craftsmanship, with little guidance, and regard for safety procedures and practices	 Good skill levels in the use of hand tools, machine tools and workshop equipment. 70-80% accuracy achieved while undertaking different work with those demanded by the component/job. A good level of neatness and consistency in the finish. Little support in completing the project/job.
(c) Marks in the range of more than 90% to be allo	tted during assessment
For performance in this grade, the candidate, with minimal or no support in organization and execution and with due regard for safety procedures and practices, has produced work which demonstrates attainment of a high standard of craftsmanship.	 High skill levels in the use of hand tools, machine tools and workshop equipment. Above 80% accuracy achieved while undertaking different work with those demanded by the component/job. A high level of neatness and consistency in the finish. Minimal or no support in completing the project.

Electrician, Automobile; installs, repairs replaces and overhauls wiring, starters, generators, distributors and other electrical equipment of motor vehicles. Examines vehicle battery, checks voltage and specific gravity using special equipment such as voltmeter hydrometer, heavy discharge tester, etc. and ensures that battery is in good condition. Checks vehicle wiring, locates faults and rectifies defects by replacing damaged wire or connecting ends with insulation tape. Starts engine to check whether alternator is charging correctly, and if distributor, condenser coil and cut out are functioning properly. Estimates nature of defects and reports components to be replaced or repaired. Dismantles and repairs electrical units and components such as generator, distributor etc. where required. Replaces repaired kit or unit in vehicle and connects it with battery. Conducts thorough examination of various electrical fittings such as lights, panel indicators, fuel pumps, etc. and rectifies defects. Checks condition and makes necessary adjustments. May do armature winding. May drive vehicles on road. May charge batteries.

Reference NCO-2015: 7412.0701- Electrician, Automobile

Reference NOS: --

- I. ASC/N1406
- II. ASC/N9416
- III. ASC/N9417
- IV. ASC/N9418
- V. ASC/N9419
- VI. ASC/N9420
- VII. ASC/N9421



4. GENERAL INFORMATION

Name of the Trade	Mechanic Auto Electrical & Electronics
Trade Code	DGT/1124
NCO - 2015	7412.0701
NOS Covered	ASC/N1406, ASC/N9416, ASC/N9417, ASC/N9418, ASC/N9419, ASC/N9420, ASC/N9421
NSQF Level	Level – 3
Duration of Craftsmen Training	One year (1200 hours + 150 hours OJT/Group Project)
Entry Qualification	Passed 10 th class examination
Minimum Age	14 years as on first day of academic session.
Eligibility for PwD	LD, LC, DW, AA, LV, DEAF
Unit Strength (No. Of Student)	20 (There is no separate provision of supernumerary seats)
Space norms	100 Sq. m (Including parking area)
Power norms	3 KW
Instructors Qualification for:	
1. Mechanic Auto Electrical & Electronics Trade	B.Voc/Degree in Automobile/ Mechanical Engineering/ Electrical /Electronics & communication Engineering (with specialization in Automobile) from AICTE / UGC recognized Engineering College/ university with one-year experience in the relevant field. OR 03 years Diploma in Automobile/ Mechanical / Electrical Engineering / Electronics & communication Engineering (with specialization in automobile) from AICTE/recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field.
	NTC/NAC passed in the trade of "Mechanic Auto Electrical & Electronics"/ "Mechanic Motor Vehicle" with three years' experience in the relevant field.



	Essential Qualification:
	Relevant Regular / RPL variants of National Craft Instructor
	Certificate (NCIC) under DGT.
	NOTE: - Out of two Instructors required for the unit of 2(1+1),
	one must have Degree/Diploma and other must have NTC/NAC
	qualifications. However, both of them must possess NCIC in any
	of its variants.
2. Workshop Calculation &	B.Voc/Degree in Engineering from AICTE/UGC recognized
Science	Engineering College/ university with one-year experience in the
	relevant field.
	OR
	03 years Diploma in Engineering from AICTE / recognized board
	of technical education or relevant Advanced Diploma (Vocational)
	from DGT with two years' experience in the relevant field.
	NTC/ NAC in any one of the engineering trades with three years
	experience.
	Essential Qualification:
	Regular / RPL variants of National Craft Instructor Certificate
	(NCIC) in relevant trade
	OR
	Regular / RPL variants NCIC in RoDA or any of its variants under
	DGT
3. Engineering Drawing	B.Voc/Degree in Engineering from AICTE/UGC recognized
	Engineering College/ university with one-year experience in the
	relevant field.
	OR CR
	03 years Diploma in Engineering from AICTE / recognized board
	of technical education or relevant Advanced Diploma (Vocational)
	rrom DGT with two years experience in the relevant field.
	NTC/ NAC in any one of the Mechanical group (Gr-I) trades
	categorized under Engg. Drawing'/ D'man Mechanical / D'man
	Civil' with three years' experience
	eivir with three years experience.
	Essential Qualification:
	Regular / RPL variants of National Craft Instructor Certificate
	(NCIC) in relevant trade
	OR
	Regular / RPL variants of NCIC in RoDA / D'man (Mech /civil) or
	any of its variants under DGT.



2. Employability Skill	MBA/ BBA / Any Graduate/ Diploma in any discipline with Two
	years' experience with short term ToT Course in Employability
	Skills.
	(Must have studied English/ Communication Skills and Basic Computer at 12th / Diploma level and above)
	OR
	Existing Social Studies Instructors in ITIs with short term ToT
	Course in Employability Skills.
3. Minimum Age for Instructor	21 Years
List of Tools and Equipment	As per Annexure – I



5. LEARNING OUTCOME

Learning outcomes are a reflection of total competencies of a trainee and assessment will be carried out as per the assessment criteria.

5.1 LEARNING OUTCOMES

- 1. Use different types of tools and work shop equipment in the Auto work shopfollowing safety precautions. (NOS: ASC/N1406)
- 2. Perform precision measurements on the components and compare parameters with specifications used in automotive work shop practices. (NOS: ASC/N1406)
- 3. Use of different type of fastening and locking devices in a vehicle. (NOS: ASC/N9416)
- 4. Perform basic fitting operations used in the work shop practices and inspection of dimensions. (NOS: ASC/N9417)
- 5. Construct electrical circuits and test its parameters by using electrical measuring instruments. (NOS: ASC/N1406)
- 6. Perform basic electrical testing in a vehicle. (NOS: ASC/N1406)
- 7. Perform battery testing and charging operations. (NOS: ASC/N1406)
- 8. Construct basic electronic circuits and testing. (NOS: ASC/N9418)
- 9. Check & Interpret Vehicle Specification data and VIN, Select & operate various Service Station Equipment. (NOS: ASC/N1406)
- 10. Identify the major components of LMV/HMV and dashboard gauges. (NOS: ASC/N1406)
- 11. Identify and Check wiring circuits and the electrical components in the vehicle. (NOS: ASC/N1406)
- 12. Trace /troubleshoot different wiring circuits in vehicle and prepare different electrical joints. (NOS: ASC/N1406)
- 13. Check and overhaul the ignition system. (NOS: ASC/N1406)
- 14. Apply appropriate rule and tools for starting and charging system and diagnose & rectify faults. (NOS: ASC/N1406)
- 15. Understand the constructional features and working principles of EDC/MPFI system. (NOS: ASC/N9419)
- 16. Inspect power steering control module and troubleshoot in power steering. (NOS: ASC/N1406)
- 17. Diagnosis for all comfort system. (NOS: ASC/N1406)
- Demonstrate the skill of automotive lighting system and their troubleshooting. (NOS: ASC/N1406)
- 19. Troubleshoots in all electrical circuits. (NOS: ASC/N1406)



- 20. Read and apply engineering drawing for different application in the field of work. (NOS: ASC/N9420)
- 21. Demonstrate basic mathematical concept and principles to perform practical operations. Understand and explain basic science in the field of study. (NOS: ASC/N9421)



6. ASSESSMENT CRITERIA

	LEARNING OUTCOMES	ASSESSMENT CRITERIA
1.	Use different types of	Identify the different types of hand and power tools used in the
	tools and work shop	automotive work snop.
	equipment in the Auto	Operate various tools and work shop equipment.
	work shop following	
	safety precautions.	
	(NOS: ASC/N1406)	
2	Deufeure euseisien	
Ζ.	Perform precision	Measure all dimensions in accordance with standard specifications
	measurements on the	and tolerances by using precision measuring instruments.
	components and	Measure the parameters related with the vehicle components for its
	compare parameters	effective operation by matching with manufacturer's specification
	with specifications used	using different gauges
	in automotive work shop	
	practices.	
	(NOS: ASC/N1406)	
3.	Use of different type of	Identify the different type of fasteners and locking devices used in
	fastening and locking	the vehicle.
	devices in a vehicle.	Use different types of locking devices correctly.
	(NOS: ASC/N9416)	Specify the bolt and nut threads.
		Practice on removing the damaged studs and bolts.
4.	Perform basic fitting	Mark according to drawing by using marking tools on flat surfaces.
	operations used in the	Hack saw and file the job using different methods and perform in
	work shop practices and	accordance with the standard specifications and tolerances.
	inspection of	Drilling and reaming on flat surfaces.
	dimensions.	Identify and use hand tools for internal and external threading with
	(NOS: ASC/N9417)	taps and dies.
		Measure all dimensions in accordance with standard specification
		and tolerances.
		·
5.	Construct electrical	Plan and organize the work for basic electrical operations.
	circuits and test its	Select the tools, instruments and materials required to do the job.



	parameters by using	Comply with safety rules when performing the basic electrical
	electrical measuring	operations.
	instruments.	Perform electrical wire joints, form electrical circuits and test basic
	(NOS: ASC/N1406)	electrical parameters as per the circuit drawings and operating
		procedures.
6.	Perform basic electrical	Plan and organize the work for auto electrical component testing.
	testing in a vehicle.	Tracing the auto electrical components in a vehicle.
	$(NOS \cdot ASC/N1406)$	Test continuity and voltage drop in the electrical circuits.
	(1005. ASC/101400)	Operate the electrical components in a vehicle and test lamps.
7.	Perform battery testing	Ascertain and select tools and materials for the job.
	and charging operations.	Comply with safety rules when performing the following operations.
	$(NOS \cdot ASC/N1406)$	Plan and select different methods for charging the battery.
	(1005. ASC/101400)	Perform battery testing as per the operating procedure.
8.	Construct basic	Plan and select different types of basic electronic components and
	electronic circuits and	measuring instruments.
	testing.	Construct and test the basic electronic gate circuits and its
	(NOS: ASC/N9418)	components as per the standard procedure.
9.	Check & Interpret	Identify of different type of vehicle.
	Vehicle Specification	Identify the different vehicle specification data and information
	data and VIN, Select &	Demonstrate the garage, service station different equipment
	operate various Service	
	Station Equipments	
	(NOS: ASC/N1406)	
10.	Identify the major	Ascertain and select tools and materials for the job and make this
	components of LMV/HMV	available for use in a timely manner.
	and dashboard gauges.	Plan work in compliance with standard safety norms.
		Identify the parts of Diesel/Petrol engine.
	(NOS: ASC/N1406)	Identify different gauges fitted on the dashboard and check for
	× , , , , , , , , , , , , , , , , , , ,	proper functioning.
		Perform daily checks before starting the engine.
		Start the engine and allow it to warm up.



	Identify the problem in functionality of particular Gauge fitted on
	dashboard and record the reading and compare it with standard
	reading.
	Repair / Replace the defective gauges as per standard operating
	practice
	Check for proper functionality.
	Stop the engine
	Comply with safety rules when performing the above
	jobs.
11. Identify and Check	Ascertain and select tools and materials for the job and make this
wiring circuits and the	available for use in a timely manner.
electrical components in	Plan work in compliance with standard safety norms.
the vehicle.	Identify Personal Protective Equipment and use the same
(NOS: ASC/N1406)	as per related working environment.
	Locate and identify the electrical components in a vehicle
	by using wiring diagram.
	Locate and identify the power sources of various controls of electrical
	circuits.
12. Trace /troubleshoot	Diagnosis and remedy for-Speedometer shows no operation., ,
different wiring circuits	Diagnosis and remedy for fuel level meter shows no operation
in vehicle and prepare	Diagnosis and remedy for coolant temp meter shows no operation
different electrical	Diagnosis and remedy for Oil pressure light shows no lighting
joints.	
(NOS: ASC/N1406)	
13. Check and overhaul the	Ascertain and select tools and materials for the job and make
ignition system.	this available for use in a timely manner.
	Identify Personal Protective Equipment and use the same as per
	related working environment.
(NOS: ASC/N1406)	Plan and organize work for overhaul the ignition system.
	Check all components of ignition system physically, electrically and
	replace if required.
	Diagnosis the possible causes for hard or no start of engine
	related to ignition system.



		Diagnosis the possible causes for hard or no start of engine
		related to fuel system.
14.	Apply appropriate rule and	Check Charging system for proper functioning as per manufacturer
	tools for starting and	guidelines.
	charging system and	Check alternator for proper functioning
	diagnose & rectify faults.	Remove alternator from the vehicle
		Overhaul and check alternator for proper function
	(NOS. ASC/N1406)	Refit Alternator to the vehicle and check for functioning
	(NOS: ASC/IN1400)	Check starting system for proper functioning as per manufacturer
		guidelines.
		Check starter for proper functioning
		Remove starter from the vehicle.
		Overhaul and check starter for proper function
		Refit starter to the vehicle and check for functioning
15.	Understand the	Identify EDC components/ sensors,
	constructional features	Test sensors /actuators.
	and working principles	Identify various components of MPFI system.
	of EDC/MPFI system.	Test MPFI components and replace if necessary.
	$(NOS \cdot ASC/N9419)$	Check delivery from fuel Pump.
		Replace fuel filter.
		Fault finding in Electronic circuit and remedies using scan tool.
16.	Inspect power steering	Ascertain and select tools and materials for the job and make this
	control module and	available for use in a timely manner.
	troubleshoot in power	Plan and organize work for overhaul the starting system with safety
	steering.	norms.
		Check power steering and its components for proper functioning.
		Flush power steering.
	(NOS: ASC/N1406)	Check fluid and fluid pressure of power steering circuit.
		Diagnosis and trouble for power steering system.
17.	Diagnosis for all comfort	Ascertain and select tools and materials for the job and make this
	system.	available for use in a timely manner.
		Plan and organize work to check the components of automatic
		transmission system with safety norms.



	(NOS: ASC/N1406)	Identify and locate the components of Carr AC system in a given
		vehicle.
		Check charge state of refrigerant.
		Check AC system and its components for proper functioning.
		Check and replace/adjust compressor belt tension.
		Carry out the diagnostic procedure for the following trouble.
		No cooling.
		Intermittent cooling.
		Insufficient cooling.
		Abnormal noise from compressor, magnetic clutch, condenser,
		evaporator, and blower.
		High pressure gauge—Pressure high and low.
		Low pressure gauge Pressure high and low.
18.	Demonstrate the skill of	Ascertain and select tools and materials for the job and make this
	automotive lighting	available for use in a timely manner.
	system and their	Plan and organize work to check the components of lighting circuit.
	troubleshooting.	Read the wiring circuit of lighting of the given vehicle.
		Operate and check the function of combination switch and
		other light switches.
	(NOS: ASC/N1406)	Check the lights whether glow or not.
		Replace the defective bulbs/fuse/faulty wire/electrical or electronic
		components.
		Check fluid level light, engine oil pressure light, brake warning light.
		Align head light for proper focus.
		Repair and rectify any other faults in the light circuit.
19.	Trouble shoots in all	Ascertain and select tools and materials for the job and make this
	electrical circuits.	available for use in a timely manner.
		Plan and organize work to check the components of lighting circuit.
		Carry out the diagnostic procedure for the following troubles in the
		improper functioning electrical accessories.
	(NOS: ASC/N1406)	a) Improper functioning of horn.
		b) Improper functioning of wiper and washer circuit.
		c) Improper functioning of power window.
		d) Improper functioning of flasher circuit.
		e) Improper functioning of immobilizer system.



	f) Improper functioning of seat belt circuit.						
	g) Improper functioning of air bag system.						
	h) Improper functioning of car radio wiring.						
20. Read and apply engineering	Read & interpret the information on drawings and apply in executing						
drawing for different	practical work.						
application in the field of	Read & analyze the specification to ascertain the material						
work.	requirement, tools and assembly/maintenance parameters.						
$(NOS \cdot ASC/N9/20)$	Encounter drawings with missing/unspecified key information and						
(1105. ASC/117420)	make own calculations to fill in missing dimension/parameters to						
	carry out the work.						
21. Demonstrate basic	Solve different mathematical problems						
mathematical concept and	Explain concept of basic science related to the field of study						
principles to perform							
practical operations.							
Understand and explain							
basic science in the field of							
study. (NOS: ASC/N9421)							

7. TRADE SYLLABUS

SYLLABUS – MECHANIC AUTO ELECTRICAL & ELECTRONICS				
			Duration: One Year	
Duration	Reference Learning Outcome		Professional Skills (Trade Practical) With Indicative Hours	Professional Knowledge (Trade Theory)
Professional	Use different types	1.	Familiarization with	Admission & introduction to
SKIII 112HIS,			in the externe bile sector	the Course duration course
Professional	shop equipment in		In the automobile sector,	the course duration, course
Knowledge	following sofety		(10 hrs)	content, study of the
25Hrs	ronowing safety	2	(10 nrs) Turnes of work done by the	synabus. General rule
231113	precautions.	Ζ.	Types of work done by the	facilities evoluble liestel
			(15 hrs)	Recreation Medical and
	(NOS: ASC/N1406)	2	(15 IIIS) Dractical related to Safety	Library working hours and
		5.	and Usalth Importance of	time table (07brs)
			and Health, Importance of	Convertigenal Sofaty 8
				Addapteral Presentions
		4		anugeneral precautions
		4.	interaction with nearth	to be observed in the
			station to provide dome on	shop. Basic Instald, safety
			Station to provide demo on	signs - for Danger, Warning,
			First and and Fire safety,	
			Use of fire extinguishers.(07	
		-	IIIS) Domonstration on sofo	Fuel Spinage, Fire
		5.	bendling and Derivation	extinguishers used for
			handling and Periodic	dimerentlypes of fire. Sale
			testing of lifting equipment,	disposal offoxic dust, safe
			and Safety disposal of used	nandling and Periodic testing
		6	engine oil. (U8 nrs)	of lifting equipment,
		ь.	Energy saving Tips of TT	Authorization of Moving &
		_	electricity Usage. (U2 hrs)	road testing vehicles. Energy
		7.	Practice using all marking	conservation-Definition,
			aids, like steel rule with	Energy Conservation
			spring calipers, dividers,	Opportunities (ECOs)-Minor
			scriber, punches, Chisel	ECOs and Medium ECOs,



			ata Lavaut a work piaca	MajarECOa) Safaty dispasal
			etc., Layout a work piece-	Majorecos), safety disposal
			forline, circle, arcs and	of Used engine oil, Electrical
			circles.(40hrs)	safety tips. (07hrs)
		8.	Practice on removing and	
			refitting of Dash Board.	Hand & Power Tools:-
			Front, Rear bumpers and	Marking scheme, Marking
			other electrical	material-chalk, Prussian
			components (22 Hrs)	blue.Cleaning tools- Scraper,
				wire brush, Emery paper,
				Description, care and use of
				Surface plates, steel rule,
				measuring tape, try square.
				Calipers-inside and outside.
				Dividers, surface gauges,
				scriber, punches-prick
				punch,center punch, pin
				punch,hollow punch,
				number and letter punch.
				Chisel-flat, cross- cut.
				Hammer- ball pein, lump,
				mallet. Screw drivers-blade
				screwdriver, Phillips screw
				driver, Ratchet screwdriver.
				Allen key, bench vice & C-
				clamps, Spanners- ring
				spanner, open end spanner
				& the combination spanner,
				universal adjustable open
				endspanner. Sockets &
				accessories, Pliers -
				Combination pliers, multi
				grip, long nose, flat-nose
				(11hrs)
Professional	Perform precision	9.	Practice on measuring the	Systems of measurement.
Skill 28 Hrs:	measurements on		given component using	Description. care & use of -
Professional	the components		precision measuring	Micrometers- Outside and
Knowledge	and compare		equipment like Vernier	depth micrometer
			coliner Micromotor (29	Micromotoradiustmonts



	specifications used		Hrs)	Vernier calipers, Dial
	in automotive work			indicators,,thread pitch
	shop practices.			gauge, (04hrs)
	(NOS: ASC/N1406)			
Professional	Use different types	10.	Practice on General	Fasteners- Study of different
Skill 56 Hrs;	of tools and work		cleaning, checking and use	types of screws, nuts, studs &
	shop equipment in		of nut, bolts, & studs	bolts, locking devices, Such as
Professional	the Auto work		etc.(16 hrs)	lock nuts, cotter, split pins,
Knowledge	shop following	11.	Removal of stud/bolt from	keys, circlips, lock rings, lock
10 Hrs	safety precautions.		blind hole. (06 hrs)	washers and locating where
	(NOS: ASC/N1406)	12.	Practice on cutting tools	they are used. Washers &
			like Hacksaw, file, chisel,	chemical compounds can be
	Use of different		Sharpening of Chisels,	used to help secure these
	type of fastening		center punch, safety	fasteners. Oil seals. Cutting
	and locking devices		precautions while grinding.	tools. Study ofdifferent type
	in a vehicle.		(20 hrs)	of cutting toolslike Hacksaw,
	(NOS: ASC/N9416)	13.	Practice on Hacksawing and	File- Definition, parts of a file,
			filing to given dimensions.	specification, Grade, shape,
			(14 hrs)	different type of cut and
				uses., OFF-hand grinding with
				sander, bench and pedestal
				grinders, safety precautions
				while grinding.
				Limits, Fits & Tolerances:-
				Definition of limits, fits &
				tolerances with examples
				used in auto components. (10
				hrs)
Professional	Perform basic	14.	Practice on Marking and	Drilling machine - Description
Skill 56 Hrs;	fitting operations		Drilling clear and Blind	and study of Bench type
	used in the work		Holes, Sharpening of	Drilling machine, Portable
Professional	shop practices and		Twist Drills Safety	electrical Drilling machine,
Knowledge12	inspection of		precautions to be	drill holding devices, Work
Hrs	dimensions.		observed while using a	Holding devices, Drill bits.
			drilling machine.(18 hrs)	Taps andDies: Hand Taps and
	(NOS: ASC/N9417)	15.	Practice on Tapping a Clear	wrenches, Calculation of Tap
			and Blind Hole, Selection of	drill sizes for metric and inch
			tape drill Size, use of	taps. Different type of Die and



			Lubrication, Use of stud	Die stock. Screw extractors.
			extractor. (16 hrs)	Hand Reamers - Different
		16.	Cutting Threads on a Bolt/	Type of hand reamers, Drill
			Stud. (10 hrs)	size forreaming. Lapping.
		17.	Adjustment of two piece	Lapping abrasives, type of
			Die, Reaming a hole/ Bush	Laps. (12 hrs)
			to suit the given pin/ shaft,	
			scraping a given machined	
			surface. (12 hrs)	
Professional	Construct electrical	18.	Practice in joining wires	Basic electricity, Ground
Skill 28 Hrs;	circuits and test its		using soldering Iron,	connections, Voltmeter,
	parameters by using		Construction of simple	ammeter, Ohmmeter,
Professional	electrical		electrical circuits.(16hrs)	Multimeter,Conductors &
Knowledge	measuring	19.	Measuring of current,	insulators, Wires, Shielding,
07 Hrs	instruments.		voltage and resistance	Length vs. resistance, Resistor
			using digital multimeter,	ratings. (07 hrs)
	(NOS) ASC/N1406)		practice continuity test for	
	(1005. ASC/101400)		fuses, jumper wires, fusible	
			links, circuit breakers.(12	
			hrs)	
Professional	Perform basic	20.	Diagnose series, parallel,	Fuses & circuit breakers,
Skill 28 Hrs;	electrical testing in		series-parallel circuits using	Ballast resistor, Stripping wire
Professional	a vehicle.		Ohm's law, Check electrical	insulation, cable colour codes
Knowledge			circuit with a test lamp,	and sizes, Resistors in Series
05 Hrs			perform voltage drop test	circuits , Parallel circuits and
			in circuits using multimeter,	Series-parallel circuits,
	(NOS: ASC/N1406)		measure current flow using	Capacitors and its
			multimeter /ammeter, use	applications, Capacitors in
			of service manual wiring	series and parallel.(05 hrs)
			diagram for	
			troubleshooting. (28 hrs)	
Professional	Perform battery	21.	Cleaning and topping up of	Batteries & cells, Lead acid
Skill 28 Hrs;	testing and charging		alead acid battery, testing	batteries & Stay Maintenance
	operations.		battery with hydrometer.	Free (SMF) batteries,
Professional			(08 hrs)	Thermisters, Thermo couples,
Knowledge		22.	Connecting battery to a	Relays, Solenoids, Charging
04 Hrs			charger for battery	system circuit (04 hrs)
			charging,Inspecting &	



	(NOS: ASC/N1406)		testing a battery after	
			charging.(08 hrs)	
		23.	Measure and Diagnose the	
			cause(s) of excessive Key-	
			offbattery drain (parasitic	
			draw) and do corrective	
			action. (07 hrs)	
		24.	Testing of relay and	
			solenoids and its circuit.	
			(05 hrs)	
Professional	Construct basic	25.	Identify and test power and	Basic electronics: Description
Skill 28 Hrs;	electronic circuits		signal connectors for	ofSemi-conductors, Solid
	and testing.		continuity, Identify and test	statedevices- Diodes,
Professional			different type of Diodes,	Transistors, Thyristors, Uni-
Knowledge			NPN & PNP Transistors for	JunctionTransistors (UJT),
07 Hrs			its functionality.(16 hrs)	Metal Oxide Field Effect
	(NOS: ASC/N9418)	26.	Construct and test simple	Transistors (MOSFETs), Logic
			logic circuits OR, AND &	gates-OR, AND& NOT and
			NOTand Logic gates using	Logic gates using switches.
			switches. (12 hrs)	(07 hrs)
Professional	Check & Interpret	27.	Identification of different	Auto Industry - History,
Skill 28Hrs;	Vehicle		type of Vehicle. (04 hrs)	leading manufacturers,
	Specification data and	28.	Demonstration of vehicle	development inautomobile
Professional	VIN. Select &		specification data.(06 hrs)	industry, trends, new
Knowledge	operate various	29.	Identification of vehicle	product. Brief about Ministry
04 Hrs	Service Station		information Number (VIN).	of Road transport &
	Equipment's.		(04 hrs)	Highways, Definition: -
		30.	Demonstration of Garage,	Classification of vehicles on
	(NOS: ASC/N1406)		Service station equipments.	the basis of load as per
	(1105.7156/111100)		(07 hrs)	central motor vehicle rule,
		31.	Vehicle hoists - Two post	wheels, final drive, and fuel
			and four post hoist, Engine	used, axles,position of engine
			hoists, Jacks, Stands.(07	and steering transmission,
			hrs)	body and load. Brief
				description and uses of
				Vehicle hoists -Two post and
				four post hoist, Engine
				hoists, Jacks, Stands. (04 hrs)



Professional	Identify the major	32.	Identification of parts in a	Introduction to Engine:
Skill 28Hrs;	components of		diesel/petrol engine of	Principle & working of 4-
	LMV/HMV and		LMV/HMV.(08 hrs)	stroke diesel engine
Professional	dashboard gauges.	33.	Practice on starting	(Compression ignition
Knowledge07			and stopping of	Engine (C.I), Principle of
Hrs			diesel/petrol engines. (12	Spark Ignition Engine (SI),
			hrs)	difference between C.I.
	(NOS: ASC/N1406)	34.	Observe and report the	engine and S.I Engine,
			reading of Lachometer,	Technical terms used in
			gauge under ideal and on	engine, Engine specification.
			load condition. (08 hrs)	Study of various
				gauges/instrument on a dash board of a vehicle- Speedometer, Tachometer, Odometer and Fuel gauge, and Indicators such as gear shift position, Seat belt warning
				light, Parking-brake-
				engagement warning light
				and an Engine-malfunction
				Different type of starting and
				Stopping method of
				Petrol/Diesel Engine. (07 hrs)
Professional	Identify and	35.	Practice to identify	Electrical and Electronic
Skill 28Hrs;	Check wiring circuits		components and their	Components:- Switches-
Professional	and the electrical		locations indicated on the	Normally closed, single pole
07 Hrs	components in the		wiring diagram. (12 hrs)	single throw switch (SPST),
0, 1113	vehicle.	36.	Practice to identify the	ganged, and mercury
			power source, ground	switches used in Automobile
	(NOS: ASC/N1406)		connection, and controls	circuit.
			for electrical circuits using a	ISO Relays, Solenoids,
			wiring diagram. (16 hrs)	Buzzers.
				Resistors- Description
				of
				different type of resistors and
				stepped, and variable
				resistors-
				Rheostat, Potentiometer.



			Description of Diodes, Diode identification and ratings, zener diodes, Avalanche diodes, Light emitting diodes, photo diodes and clamping diodes. Transistors- Description of NPN, PNP, field-effect transistor (FET), phototransistors. Description of Integrated circuits. Circuit protection devices- Description of fuses, different type of fuses- glass or ceramic, blade and bullet or cartridge fuses. Fusible links, maxi fuses, circuit breaker, Positive Temperature coefficient (PTC) resistor device. (07 hrs)
Professional	Trace /troubleshoot	36. Diagnosis and remedy for-	Wiring and circuit diagrams-
Skill 28Hrs;	different wiring	Speedometer shows no	Automotive wiring.
	circuits in vehicle	operation, fuel level meter	Comparisonbetween solid
Professional	and preparedifferent	shows no operation,	and strandedprimary wire.
Knowledge	electrical joints.	coolanttemp meter shows	Description of wire size-
05 Hrs		nooperation, Oil pressure	Metric and American wire
	(NOS: ASC/N1406)	light shows no lighting. (28	gauge (AWG), Importance of
		hrs)	groundstraps used in
			automotive wiring.
			Description of different type
			of terminals and connectors-
			Molded, multiple-wire hard
			shell, bulkhead, weather-
			pack,metri-pack, heat-
			shrinkcovered butt
			connectors.
			Importance of printed circuit
			boards, wiring harnesses,
			wiring diagrams and color
			codes and circuit numbering.
			Study of common electrical



				and electronic symbols used
Professional	Check and overhaul	37.	Check and replace ignition	Ignition principles and
Skill 28 Hrs;	the ignition system.		coil, Check ignition	Primary and secondary
,	, , , , , , , , , , , , , , , , , , ,		timing, Checking &	winding of Ignition
Professional			changing a sparkplug (04	components, Spark plugs,
Knowledge			hrs)	Spark plug components,
04 Hrs	(NOS: ASC/N1406)	38.	Diagnosis- Possible	ballast resistorcoil, Dwell
			causes and remedy for	angle, Spark timing. Battery
			Engine cranks, but will not	power source,
			or hard to start, Poor fuel	Description and function
			economy or engine	ofCapacitor/condenser,
		39	Identification and testing	High-tension leads,
		55.	of Hall effect sensor	Induction wiring, Hall effect
			Ontical sensor (08 hrs)	sensors, Hall effect operation,
		40.	Tracing and testing of	Optical type sensors
			sensorcircuits.(05 hrs)	Distributorless ignition
		41.	Tracing of Distributor less	systems, Insulated coils,
			ignition systems circuit.	Distributor less ignition
			(05 hrs)	system timing. (04 hrs)
Professional	Apply appropriate	42.	Removing starter motor	Starting system- purpose of
Skill 56Hrs;	rule and tools for		from vehicle, and	starting system, Staring
	starting and Charging		Performance test for pull-	system components, Starter
Professional	system and diagnose		in test, Hold-in test, pinion	motor principles, study of
Knowledge	& rectify faults.		(plunger) return test, No-	starter control circuits. Starter
10Hrs			load performance test. (08	motorconstruction, Starter
	(NOS: ASC/N1406)		hrs)	magnet types, Starter motor
		43.	Solenoid test for Hold in	engagement, Commutation,
			coil open circuit, Armature	Switching, solenoid
			test - Ground test, Open	construction. (05 hrs)
			circuittest, pull-in coil open	
			circuit test, field coil test.	
			(04hrs)	
		44.	Inspections of brush length	
			wear as per service	
			manual. (02 hrs)	
		45.	Trouble shooting,	
			possible causes and	



		remedy for starter motor	
		not running, Starting motor	
		running buttoo slow (small	
		torque), staring motor	
		running, but not cranking	
		engine. Noise, starting	
		motor does not stop	
		running. Growler testing	
		for rotors.(08hrs)	
	46.	Checking a starting	
		system, Jump-starting a	
		vehicle. (06 hrs)	
	47.	Checking a charging system	Charging system- The purpose
		for the Cause of	of Charging system, charging
		undercharge, No charge,	system components, charging
		and over charge conditions.	system circuit, Alternator
		(04 hrs)	principles, Alternating
	48.	Removing & replacing an	current,Alternator
		alternator, Inspection of	components,Rectification,
		rotor for ground, open	Phase windingconnections,
		circuit - field coil resistance,	Rotor circuit, Voltage
		slip ring surface, Fan,	regulation, System operating
		bearing. (06 hrs)	voltage, High voltage charging
	49.	Inspection of stator for	systems, Rotor, Stator,
		ground, open circuit,	Alternator end frames, Slip
		Inspection of Drive end	ring& brush assembly,
		bearing rotation, Rectifier,	Rectifier assembly, Alternator
		brush length compare with	cooling fan. (05 hrs)
		service manual. (06 hrs)	
	50.	Slip ring surface. Inspecting	
		& adjusting an engine	
		drive belt, replacing an	
		engine drive belt / pulleys /	
		Tesnionsers and their	
		alignments. (06 hrs)	
	51.	Trouble shooting, possible	
		causes and remedy for	
		warning lamp does not	



			glow when ignition switch is on, Warning lamp glows dim when ignition switch is on,warning lamp 'on' while the alternator is running, Warning lamp glows 'dim' while the alternator is running, warning lamp flickers considerably. (06 hrs)	
Professional	Understand the	52.	Identification of EDC	Electronic Diesel control-
Skill 84 Hrs;	constructional		components, sensors,	Electronic Diesel control
Professional	features and working		testing of sensors and	systems, Common Rail Diesel
Knowlodgo	principles of	50	actuators. (14 hrs)	Injection (CRDI) system,
12 Hrs	EDC/MPFI system.	53.	Identification of various	Hydraulically actuated
121113			components of MPFI	injector (HELII) discelinization
	(NOS: ASC/N9419)	F 4	System. (UDINS)	system Sensors actuators
		54.	resting of MPFI	system. Sensors, actuators
			componentsand	and ECO (Electronic Control
			(04 brc)	Unit) used in Dieser Engines.
		55	(04 IIIS) Chack daliyany from fual	initioduction to Electronic rule
		55.	Rump Roplacing a fuel	system Multi point injection
			filtor (02 brs)	system, Mari-point injection
		БC	Inter. (02 ms)	cleaners Electronic mufflers
		50.	control Unit (07brc)	FFI fuel supply system
		67	Control Unit. (U/IIIS)	components- Description of
		57.	of Electronic Control	Fuel pumps, EFI sensors.
			Circuit (08 brs)	Potentiometer. Auxiliary air
		58	Eault finding in Electronic	valves, Idle speed control
		50.	circuit and remedies using	devices, Inertia sensors.
			scan tool (18hrs)	Introduction to EFI Engine
		59.	Identification of various	Management - EFI operation
			sensors installed in engine	Modes of EFI, Idle speed
			& its mounting. (10 hrs)	control systems, Feedback &
		60.	Testing of Temperature	looping, Cold start systems,
			sensor, Pressure senor,	Air measurement, Air-flow
			potentiometer, magnetic	monitoring, Variable intake



		induction sensor, cam shaft	manifold system, Electrical
		sensor, crankshaft position	functions, EFI wiring diagram,
		sensor. (15 hrs)	Electronic control unit - ECU,
			EFI system ECU,Electronic
			control unit settings, Engine
			speed limiting, Malfunction
			indicator lamp. Importance of
			Diagnostic Trouble Code
			(DTC) & itsgeneral format.
			Use of scan tool and
			retrievals of codes. (07hrs)
			EFI sensors- Description,
			location and function of
			Intake Temperature sensor,
			Mass airflow sensor, Manifold
			absolute pressure sensor, Air
			vortex sensor, Fuel system
			sensor, Throttle position
			sensor, Exhaust gas oxygen
			sensor, Crank angle sensor,
			Hall effect voltage sensor. (05
			hrs)
Professional	Inspect power	61. Inspection of power	Steering, suspension and
Skill 28 Hrs;	Steering control	steeringcontrol module	Brakes:-
	module and	circuit. (04 hrs)	Description of Electric power
Professional	troubleshooting	62. Trouble shooting and	assisted steering and it's
Knowledge	power steering.	remedy for steering wheel	wiring circuit.
07 Hrs		feels heavy at low speed,	Basic electricpower steering
	(NOS: ASC/N1406)	poor recovery from turns,	operation,
		Vehicle pulls to one side	Electronic adjustable-rate
		during straight driving. (06	shock absorbers,
		hrs)	Electricbrakes,
		63. Identification of ABS	Electro hydraulic braking
		components, checking of	(ЕНВ),
		ABS warning lamp. (04 hrs)	ABS brake system,
		64. Identification of Automatic	Antilock brakingsystem
		transmission components.	operation,
		(04 hrs)	Principles of ABS braking,



		65.	Inspection of shift lever	ABS master cylinder,
			switch, throttle position	Hydraulic control unit,
			sensor, speed sensor and	Wheel speed sensors,
			automatic transmission	ABS with Electronic Brake
			wiring harness coupler.(10	force
			hrs)	Distribution (EBD) control
				unit. Electronic control
				transmission-
				Electronic control Unit,
				Fully hydraulically
				controlled transmission,
				Electronic shift programs,
				Manual selection. (07 hrs)
Professional	Diagnosis for all	66.	Identification of Air	Heating Ventilation Air
Skill 56 Hrs;	comfort system.		conditioning components,	Conditioning (HVAC)
			Performance test on A/c	legislation, Vehicle heating,
Professional			unit, Checking Charged	ventilation & cooling systems,
Knowledge			state of refrigerant,	Basic air-conditioning
10 Hrs	(NOS: ASC/N1406)		Inspecting & adjusting an	principles, Air-conditioning
			engine drive belt, replacing	capacity, Air-conditioning
			an engine drive belt.	refrigerant, Humidity,
		67.	Checking a heatingsystem,	Description and function of
			Compressor rotation test,	Fixed orifice, Control devices,
			air Gap check, Refrigerant	Thermostatic expansion
			recovery -evacuating -	valvesystem,
			charging of A/c system.	Thermal expansionvalves, Air-
		68.	Replenishing compressor	conditioning compressors,
			oil level Trouble diagnose	Condensers & evaporators,
			andremedy for No cooling	Receiver drier, Lines & hoses,
			or warm air, Cool air comes	TX valveconstruction,
			outonly intermittently, cool	Temperature monitoring
			air comes out only at high,	thermostat, Refrigerants,
			Insufficient cooling,	Pressureswitches, Heating
			Abnormal noise	elements.
			from compressor Magnetic	Air-conditioning ECU,
			clutch, condenser,	Ambientair temperature
			evaporator, blower motor.	sensor, Servomotors, Electric
		69.	Diagnosis test for high	servo motors,Automatic



			pressure gauge pressure	climate controlsensors,
			high low, pressure gauge	Evaporatortemperature
			for pressure high low.(56	sensor, Blowerspeed control,
			hrs)	Ventilationsystems. (10 hrs)
Professional	Demonstrate the skill	70.	Trace the light circuit - test	Discharge (HID) headlights.
Skill 56 Hrs;	of automotive		bulbs, align head lamps,	Headlight & dimmer circuits,
	lighting system and		aiming headlights. (02 hrs)	Park & tail light circuits, Brake
Professional	their	71.	Changing a headlight bulb,	light circuits, turn signal
Knowledge	troubleshooting.		checking of a head light	circuit, Cornering lights, Fog
10 Hrs			switch and to replace if	lightscircuit, interior lights-
	$(NOS \cdot ASC/N1406)$		faulty. (02 hrs)	courtesy, reading and
	(1105. ASC/111400)	72.	Trouble shooting and	instrument panel lights, Smart
			remedy for Headlight -	lighting , Reverse lights. (10
			headlight do not light up,	hrs)
			only one headlight does not	
			light up, Only one beam	
			("Hi" or "Lo") does not	
			light.(04 hrs)	
		73.	Trouble shooting and	
			remedy for turn signal and	
			hazard warning lights -Flash	
			rate high or one side only	
			flashes, No Flashing, flash	
			rate low.(04 hrs)	
		74.	Trouble shooting and	
			remedy for clearance, tail	
			and license plate lights -All	
			lights do not light up, some	
			lights do not light	
			up.(02hrs)	
		75.	Trouble shooting and	
			remedy for Back-up light -	
			Back-up lights do not light	
			up. (03 hrs)	
		76.	Trouble shooting and	
			remedy for Brake lights -	
			Brake lights do not light up,	
			Brake light stay on.(03 hrs)	



	77.	Trouble shooting and	
		remedy for fuel meter and	
		fuel gauge unit - Fuel meter	
		shows no operation or	
		incorrect operation. (03hrs)	
	78.	Trouble shooting and	
		remedy for Engine coolant	
		Temp (ECT) meter and ECT	
		Sensor - Engine coolant	
		temp meter shows no	
		operation or incorrect	
		operation.(04 hrs)	
	79.	Lighting system,	
		Lamps/lightbulbs,	
		Lamp/light bulb	
		information, LED lighting,	
		Headlights-description of	
		standard sealed beam,	
		halogen sealed beam,	
		composite and high	
		intensity discharge (HID)	
		headlights. (08 hrs)	
	80.	Headlight & dimmer	
		circuits,Park & tail light	
		circuits, Brake light circuits,	
		turnsignal circuit, Cornering	
		lights, Fog lights circuit,	
		interior lights- courtesy,	
		reading and Trouble	
		shooting and remedy for oil	
		pressure light - Oil pressure	
		warning light does not light	
		up when ignition switch is	
		on at engine off.(08 hrs)	
	81.	Trouble shooting and	
		remedy for brake and	
		parking brake warning light-	
		Brake warning light does	



			notlight up when fluid flow	
			level, Brake warning light	
			does not light up when	
			parking brake pull up, Brake	
			warning lights stay on.(09	
			hrs)	
		82.	Trouble shooting and	
			remedy for interior light-	
			Interior light do not light	
			up.(02hrs)	
		83.	Trace the wiring circuit of	
			traffic signal flashers light	
			circuit-tracing defects in the	
			flasher circuits, replacing	
			fuse bulb.(02hrs)	
Professional	Trouble shoots in all	84.	Trouble shooting and	Accessories: Horn circuit,
Skill 56 Hrs;	electrical circuits.		remedy for Horn- No horn	wiper circuit, power window
			operation, poor sound	components and circuit.
Professional			quality, horn sounds	Power door lock circuit,
Knowledge			continuously and to replace	automatic door lock circuit,
10 Hrs	(NOS: ASC/N1406)		the horn if faulty.(12 hrs)	remote keyless entry system
		85.	Remove and install wiper	circuit, antitheft system,
			motors and wiper	immobilizer system.
			switches.(08 hrs)	Navigation system, Car radio
		86.	Checking & replacing wiper	and cassette player, car
			blades.(08 hrs)	videos.
		87.	Trouble shooting and	Description and function of
			remedy for windshield	Airbags, Seatbelt, Vehicle
			wiperand washer - no	safety systems, Crash sensors,
			operation, intermittent	Seat belt pre-tensioners, Tire
			operation, continuous	pressure monitoring systems
			operation, andwipers will	Integrated communications,
			not park. (08 hrs)	Proximity sensors, Reflective
		88.	Diagnose causes for	displays, Global positioning
			improper operation of the	satellites,
			windshield washer system	Triangulation/ trilateration,
			and to replace the pump if	Telematics. Application of
			faulty. (10 hrs)	Automotive bus system-



		89. Diagnose the power	currently used in cars: CAN		
		windowsystem for - all	(Control Area Network) , LIN		
		power window motors do	(Local Interconnect Network),		
		not operate, some switches	Flex Ray™ and MOST (Media		
		donot operate. (10 hrs)	Oriented Systems Transport).,		
			Importance of E/E		
			Architecture. (10 hrs)		
		Engineering Drawing: 40 Hrs.			
Professional	Read and apply	ENGINEERING DRAWING:			
Knowledge	engineering drawing	Introduction to Engineering Drawi	ng and Drawing Instruments –		
ED- 40 Hrs.	for different	Conventions			
	application in the	Sizes and layout of drawing sheets	\$ 		
	field of work.	Title Block, its position and conter	it		
		Lines Types and applications in dr	rawing		
		Free hand drawing of –	awing		
	(NOS: ASC/N9420)	Geometrical figures and blocks wi	th dimension		
		Transferring measurement from t	he given object to the free		
		hand sketches.	0		
		Free hand drawing of hand tools a	nd measuring tools.		
		Drawing of Geometrical figures:			
		Angle, Triangle, Circle, Rectangle, Square, Parallelogram.			
		Lettering & Numbering – Single Stroke.			
		Dimensioning			
		Types of arrownead			
		Position of dimensioning (Unidired	tional Aligned)		
		Symbolic representation –			
		Different symbols used in the rela	ted trades of Mechanic Auto		
		Body Repair / Electrical and Electric	onics / Diesel / Tractor / Two		
		and Three-wheeler.			
		Concept and reading of Drawing in	1		
		Concept of axes plane and quadra	nt		
		Concept of Orthographic and Isom	etric projections		
		Method of first angle and third an	gle projections (definition and		
		Reading of Job drawing related to M	achanic Auto Body Renair /		
		Flectrical and Electronics / Diesel / Tr	actor / Two and Three-wheeler		
		trades.			
	Works	shop Calculation & Science: 40 hrs.			
Professional	Demonstrate basic	WORKSHOP CALCULATION & SCIE	INCE:		
Knowledge	mathematical	Unit, Fractions			



WCS- 40 Hrs.	concept and	Classification of unit system
	principles to	Fundamental and Derived units F.P.S, C.G.S, M.K.S and SI units
	perform practical	Measurement units and conversion
	operations	Factors, HCF, LCM and problems
	Understand and	Fractions - Addition, substraction, multiplication & division
		Decimal fractions - Addition, subtraction, multilipication &
		division
	in the field of study.	Solving problems by using calculator
	(NOS: ASC/N9421)	Square root, Ratio and Proportions, Percentage
		Square and suare root
		Simple problems using calculator
		Applications of pythagoras theorem and related problems
		Ratio and proportion Patie and proportion Direct and indirect propertiens
		Percentage
		Percentage - Changing percentage to decimal and fraction
		Material Science
		Types metals, types of ferrous and non-ferrous metals
		Physical and mechanical properties of metals
		Properties and uses of rubber, and insulating materials
		Mass, Weight, Volume and Density
		Mass, volume, density, weight and specific gravity.
		Related problems for mass, volume, density, weight and specific
		Speed and Velocity Work Power and Energy
		Speed and velocity - Rest, motion, speed, velocity, difference
		between speed and velocity, acceleration and retardation
		Speed and velocity - Related problems on speed & velocity
		Work, power, energy, HP, IHP, BHP and efficiency
		Basic Electricity
		Introduction and uses of electricity, molecule, atom, how
		electricity is produced, electric current AC,DC their comparison,
		voltage, resistance and their units
		Conductor, insulator, types of connections - series and parallel
		Ohm's law, relation between V.I.R & related problems
		Electrical power, energy and their units, calculation with
		assignments
		iviagnetic induction, self and mutual inductance and EMF
		Electrical power, HP, operativized upits of electrical operation
		Mensuration
		Area and perimeter of square rectangle and parallelogram Area
		and perimeter of Triangles
	lr	n plant Training/Project Work



SYLLABUS FOR CORE SKILLS

1. Employability Skills (Common for all CTS trades) (120 Hrs.)

Learning outcomes, assessment criteria, syllabus and Tool List of Core Skills subjects which is common for a group of trades, provided separately in <u>www.bharatskills.gov.in</u> /dgt.gov.in



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LIST OF TOOLS AND EQUIPMENT							
Mechanic Auto Electrical & Electronics (for Batch of 20 Candidates)							
S. No.	Name of the Tools & Equipment	Specification	Quantity				
A. TRAIN	A. TRAINEES TOOL KIT						
1.	Allen Key set of 12 pieces	2mm to 14mm	5+1 nos.				
2.	Back probe tools		5+1 nos.				
3.	Caliper inside	15 cm Spring	5+1 nos.				
4.	Calipers outside	15 cm spring	5+1 nos.				
5.	Center Punch	10 mm. Dia. x 100 mm.	5+1 nos.				
6.	Dividers	15 cm Spring	5+1 nos.				
7.	Electrician Screw Driver	250mm	5+1 nos.				
8.	Hammer ball peen	0.5 kg with handle	5+1 nos.				
9.	Hands file	20 cm. Second cut flat	5+1 nos.				
10.	Logic probe		5+1 nos.				
11.	Pliers combination	20 cm.	5+1 nos.				
12.	Screw driver	20cm.X 9mm. Blade	5+1 nos.				
13.	Screw driver	30 cm. X 9 mm. Blade	5+1 nos.				
14.	Scriber	15 cm	5+1 nos.				
15.	Spanner D.E. set of 12 pieces	6mm to 32mm	5+1 nos.				
16.	Spanner, ring set of 12 metric sizes	6 to 32 mm.	5+1 nos.				
17.	Spanners socket with speed handle, T-bar, ratchet and universal	upto 32 mm set of 28 pieces with box	5+1 nos.				
18.	Steel rule 30 cm inch and metric		5+1 nos.				
19.	Steel tool box with lock and key (folding type)	400x200x150 mm	5+1 nos.				
20.	Test light		5+1 nos.				
21.	Wire cutter and stripper		5+1 nos.				
B. TOOLS, INSTRUMENTS AND GENERAL SHOP OUTFIT							
25.	AC alternator slip ring puller		1 no.				
26.	Adjustable spanner	pipe wrench 350 mm	2 nos.				



27.	Air blow gun with standard accessories		1 no.
28.	Air impact wrench with standard accessories		4 nos.
29.	Air ratchet with standard accessories		4 nos.
30.	Allen Key set of 12 pieces	2mm to 14mm	2 nos.
31.	Ammeter	300A/ 60A DC with external shunt	4 nos.
32.	Angle plate adjustable	250x150x175	1 no.
33.	Angle plate size	200x100x200mm	2 nos.
34.	Anti theft device		2 nos.
35.	Auto Electrical test bench		1 no.
36.	Battery -charger		2 nos.
37.	Battery terminal cleaner tool		2 nos.
38.	Battery tester		1 no.
39.	Belt Tensioner gauge		1 no.
40.	Blow Lamp	1 litre	2 nos.
41.	Caliper inside	15 cm Spring	4 nos.
42.	Calipers outside	15 cm spring	4 nos.
43.	Car Jet washer		1 no.
44.	Car stereo		1 no.
45.	Chisel	10 cm flat	4 nos.
46.	Chisels cross cut	200 mm X 6mm	4 nos.
47.	Circlip pliers Expanding and contracting type	15cm and 20cm each	2 nos.
48.	Clamps C	100mm	2 nos.
49.	Clamps C	150mm	2 nos.
50.	Clamps C	200mm	2 nos.
51.	Cleaning tray	45x30 cm.	4 nos.
52.	Copper bit soldering iron	0.25 Kg	4 nos.
53.	DC Ohmmeter	0 to 300 Ohms, mid scales at 20 Ohms	4 nos.
54.	Depth micrometer	0-25mm	4 nos.
55.	Dial gauge type 1 Gr. A (complete		4 nos.
	with clamping devices and stand)		
56.	Distributor -Duel advance type,		1 each
	reluctance type		
57.	Dividers	15 cm Spring	4 nos.
58.	Drift Punch Copper	15 Cm	4 nos.
59.	Drill point angle gauge		1 no.



60.	Drill twist	1.5 mm to 15 mm (various sizes) by	4 nos.
61.	Electric Soldering Iron 230 V 25 watts	230 V 60 watts	2 each
62.	Electric testing screw driver		4 nos.
63.	Electrical horn (different types)		1 each
64.	Engineer's square	15 cm. Blade	4 nos.
65.	Executive Auto Electrical tool kit		1 no.
66.	Feeler gauge 20 blades (metric)		1 no.
67.	File flat	20 cm bastard	4 nos.
68.	File, half round	20 cm second cut	4 nos.
69.	File, Square	20 cm second cut	4 nos.
70.	File, Square	30 cm round	4 nos.
71.	File, triangular	15 cm second cut	4 nos.
72.	Files assorted sizes and types		2 set
	including safe edge file (20 Nos)		
73.	Flat File	25 cm second cut	4 nos.
74.	Flat File	35 cm bastard	4 nos.
75.	Glow plug tester		2 nos.
76.	Granite surface plate	1600 x 1000 with stand and cover	1 no.
77.	Grease Gun		1 no.
78.	Growler		4 nos.
79.	Hacksaw frame adjustable	20-30 cm	10 nos.
80.	Hammer Ball Peen	0.75 Kg	2 nos.
81.	Hammer Chipping 0	.25 Kg	2 nos.
82.	Hammer copper	1 Kg with handle	2 nos.
83.	Hammer Mallet		2 nos.
84.	Hammer Plastic		2 nos.
85.	Hand operated crimping tool (i) for		2 nos.
	crimping up to 4mm and (ii) for		
	crimping up to 10mm		
86.	Hand reamers adjustable	10.5 to 11.25 mm, 11.25 to 12.75	2sets
		mm, 12.75 to 14.25 mm and 14.25	
	Hand Shoar Universal	250mm	2 nos
07.	Hand vice	23011111	2 1105.
00. 00	High rate discharge tester (cell tester)	57 11111	2 110S.
<u> </u>	Heldors Jamp tookwood boards plug		1110. Ac
90.	sockets solders flux wires and cables		As
	hatteries round consumable blocks		required
	and other consumables as required		
91.	Hollow Punch set of seven pieces		2 sets each
	6mm to 15mm		



92.	Insulated Screw driver	20 cm x 9mm blade	4 nos.
93.	Insulated Screw driver	30 cm x 9mm blade	4 nos.
94.	Left cut snips	250mm	4 nos.
95.	Lifting jack screw type	3 ton, 5ton & 20 Ton capacity	1 each
96.	Magneto spanner set with 8 spanners		1 set
97.	Magnifying glass	75mm	2 nos.
98.	Marking out table	90X60X90 cm.	1 no.
99.	Multimeter digital		5 nos.
100.	Multi-point fuel injection pump		1 no.
101.	Oil can	0.5/0.25 liter capacity	2 nos.
102.	Oil Stone	15 cm x 5 cm x 2.5 cm	1 no.
103.	Oscilloscope	20MHz	2 nos.
104.	Outside micrometer	0 to 25 mm	4 nos.
105.	Outside micrometer	25 to 50 mm	4 nos.
106.	Outside micrometer	50 to 75 mm	1 no.
107.	Outside micrometer	75 to 100 mm to 300 mm 100 mm	1 no.
108.	Philips Screw Driver set of 5 pieces		2 sets
109.	Pliers combination	20 cm.	2 nos.
110.	Pliers flat nose	15 cm	2 nos.
111.	Pliers round nose	15 cm	2 nos.
112.	Pliers side cutting	15 cm	2 nos.
113.	Portable electric drill Machine		1 no.
114.	Portable headlight aiming kit		1 no.
115.	Prick Punch	15 cm	4 nos.
116.	Punch Letter 4mm (Number)		2 set
117.	Scriber	15 cm	2 nos.
118.	Scriber with scribing black universal		2 nos.
119.	Set of stock and dies - Metric		2 sets
120.	Soldering Copper Hatchet type	500gms	5 nos.
121.	Spanner Clyburn	15 cm	1 no.
122.	Spanner D.E. set of 12 pieces	6mm to 32mm	4 nos.
123.	Spanner T. flocks for screwing up and		2 nos.
	up-screwing inaccessible positions		
124.	Spanner, adjustable	15cm.	2 nos.
125.	Spanner, ring set of 12 metric sizes	6 to 32 mm.	2 nos.
126.	Spanners socket with speed handle,		2 nos.
	T-bar, ratchet and universal upto 32		
	mm set of 28 pieces with box		
127.	Spark lighter		2 nos.
128.	Spark plug spanner	14mm x 18mm x Size	2 nos.
129.	Steel measuring tape	10 meter in a case	2 nos.
130.	Steel rule	15 cm inch and metric	2 nos.



131.	Steel rule	30 cm inch and metric	2 nos.
132.	Straight edge gauge	2 ft.	1 no.
133.	Straight edge gauge	4 ft.	1 no.
134.	Stud extractor set of 3		2 sets
135.	Stud remover with socket handle		1 no.
136.	Surface gauge with dial test indicator		2 nos.
	plunger type i.e. 0.01 mm		
137.	Tachometer (Counting type)		1 no.
138.	Taps and Dies complete sets (5 types)		1 set
139.	Taps and wrenches - Metric		2 sets
140.	Telescope gauge		4 nos.
141.	Temperature gauge	0-100 deg c	2 nos.
142.	Tester sparking plug 'NEON' Type		1 no.
143.	Thermostat		2 nos.
144.	Thread pitch gauge metric, BSW		1 no.
145.	Timing lighter		1 no.
146.	Universal puller for removing pulleys,		1 no.
	bearings		
147.	V' Block	75 x 38 mm pair with Clamps	2 nos.
148.	Vrnier caliper	0-300 mm with least count 0.02mm	4 nos.
149.	Vice grip pliers		2 nos.
150.	Voltmeter	50V/DC	5 nos.
151.	Wire Gauge (metric)		5 nos.
152.	Work bench	250 x 120 x 60 cm with 4 vices	1 no.
		12cm Jaw	
153.	4 Point relays		2 nos.
154.	5 Point relays		2 nos.
C. GENER	AL INSTALLATION/ MACHINERIES		
155.	Air bag simulator		1 no.
156.	Air conditioned MPFI vehicle with		1 no.
	auto transmission and accessories		
157.	Air conditioning service Unit (Car)		1 no.
158.	Air conditioning trainer kit		1 no.
159.	Alternator assembly used for LMV		1 no.
160.	Arbor press hand operated 2 ton		1 no.
	capacity		
161.	Cut section Model of Mock layout of a		1 no.
	motor car -electrical system -working		
	model		
162.	Demonstration board Ignition		1 set
	system, ignition coil		



163.	Demonstration board of CRDI system		1 no.
	working model		
164.	Demonstration board of MPFI system		1 no.
	working model		
165.	Discrete Component Trainer / Basic		1 no.
	Electronics Trainer		
166.	Drilling machine bench to drill up to		1 no.
	12mm dia along with accessories		
167.	Electronic engine control module		1 set
168.	Grinding machine (general purpose)		1 no.
	D.E. pedestal with 300 mm dia		
169.	Memory keeper / Battery backups		1 no.
170.	Multi scan tool /ECU diagnostics kit		1 no.
171.	Petrol Engine(4-stroke) Motor		1 no.
	Cycle/Scooter along with special tools		
170	and accessories		1 h
172.	Starter motor axial type, pre-		Teach
172	Engagement type & Co-axial type		1
1/3.	ingle sulinder with 45 liters expective		I no.
	single cylinder with 45 liters capacity		
174	All		1 no
1/4.	oquinmont		1110.
175	Wiper motor assembly		2 nos
175.	Working Model of power windows		2 1103. 1 no
170.	Deskton Computer	CPLI: 32/64 Bit i3/i5/i7 or latest	1+1
1//.	Desktop computer	processor Speed: 3 GHz or Higher	1.1
		RAM:-4 GB DDR-III or Higher Wi-Fi	
		Enabled. Network Card: Integrated	
		Gigabit Ethernet, with USB Mouse.	
		USB Keyboard and Monitor (Min.	
		17 Inch. Licensed Operating System	
		and Antivirus compatible with	
		trade related software.	
178.	Internet connection with all		As required
	accessories		
179.	Laser printer		1 no.
180.	LCD projector/ LED /LCD TV (42")		1 no.
181.	Online UPS 2 KVA		As required
D. LIST O	F CONSUMABLES:		
182.	Assortment of diodes / electronic		As required
	components		
183.	Automatic Transmission oils		As required



184.	Backing Soda		As required	
185.	Battery cleaner spray		As required	
186.	Battery- SMF		As required	
187.	Brake fluids		As required	
188.	Chalk. Prussian blue.		As required	
189.	Chemical compound for fasteners		As required	
190.	Diesel		As required	
191.	Different type gasket material		As required	
192.	Different type of oil seal		As required	
193.	Drill Twist (assorted)		As required	
194.	Emery paper -	36-60 grit , 80-120	As required	
195.	Fender cover		As required	
196.	Gear oils		As required	
197.	Hacksaw blade (consumable)		As required	
198.	Hand rubber gloves tested for 5000 V		5 pair	
199.	Holders, lamp teakwood boards, plug		As required	
	sockets, solders, flux wires and cables			
	batteries round consumable blocks			
	and other consumables as required			
200.	Hydrometer		8 nos.	
201.	Jumper wires		As required	
202.	Lapping abrasives		As required	
203.	Leather Apron		5 nos.	
204.	Petrol		As required	
205.	Safety glasses		As required	
206.	Steel wire Brush 50mmx150mm		5 nos.	
E. WORKSHOP FURNITURE AND MATERIAL				
207.	Book shelf (glass panel)	6.5' x 3' x 1.5'	As required	
208.	Computer Chair		1+1	
209.	Computer Table		1+1	
210.	Discussion Table	8' x 4' x 2.5'	2 nos.	
211.	Fire Extinguishers, first- aid box		As required	
212.	Instructional Material - NIMI		As required	
	Books/Ref.books			
213.	Multimedia DVD for Automotive		As required	
	application/subjects			
214.	Stools		21 nos.	
215.	Storage Rack	6.5' x 3' x 1.5'	As required	
216.	Storage shelf	6.5′ x 3′ x 1.5′	As required.	
217.	Suitable class room furniture		As required	
218.	Suitable Work Tables with vices		As required	
219.	Tool Cabinet -	6.5' x 3' x 1.5'	2 nos.	



220.	Trainees locker	6.5′ x 3' x 1.5'	2 Nos. to		
			accommodate		
			20		
Note: -					
1. All the tools and equipment are to be procured as per BIS specification.					
2. li	Internet facility is desired to be provided in the class room.				



ABBREVIATIONS

CTS	Craftsmen Training Scheme
ATS	Apprenticeship Training Scheme
CITS	Craft Instructor Training Scheme
DGT	Directorate General of Training
MSDE	Ministry of Skill Development and Entrepreneurship
NTC	National Trade Certificate
NAC	National Apprentice Certificate
NCIC	National Craft Instructor Certificate
LD	Locomotor Disability
СР	Cerebral Palsy
MD	Multiple Disabilities
LV	Low Vision
НН	Hard of Hearing
ID	Intellectual Disabilities
LC	Leprosy Cured
SLD	Specific Learning Disabilities
DW	Dwarfism
MI	Mental Illness
AA	Acid Attack
PwD	Person with disabilities



