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**T.B.C. : RSPV-T-ECHM**

**Test Booklet Series**

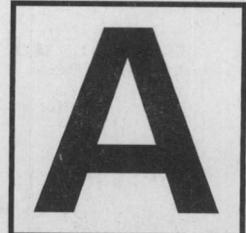
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## TEST BOOKLET

### Paper II

### MECHANICAL ENGINEERING



**Time Allowed : Three Hours**

**Maximum Marks : 300**

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#### INSTRUCTIONS

1. IMMEDIATELY AFTER THE COMMENCEMENT OF THE EXAMINATION, YOU SHOULD CHECK THAT THIS TEST BOOKLET **DOES NOT** HAVE ANY UNPRINTED OR TORN OR MISSING PAGES OR ITEMS, ETC. IF SO, GET IT REPLACED BY A COMPLETE TEST BOOKLET.
2. Please note that it is the candidate's responsibility to encode and fill in the Roll Number and Test Booklet Series Code A, B, C or D carefully and without any omission or discrepancy at the appropriate places in the OMR Answer Sheet. Any omission/discrepancy will render the Answer Sheet liable for rejection.
3. You have to enter your Roll Number on the Test Booklet in the Box provided alongside. **DO NOT** write **anything else** on the Test Booklet.
4. This Test Booklet contains **150** items (questions). Each item comprises four responses (answers). You will select the response which you want to mark on the Answer Sheet. In case you feel that there is more than one correct response, mark the response which you consider the best. In any case, choose **ONLY ONE** response for each item.
5. You have to mark all your responses **ONLY** on the separate Answer Sheet provided. See directions in the Answer Sheet.
6. All items carry equal marks.
7. Before you proceed to mark in the Answer Sheet the response to various items in the Test Booklet, you have to fill in some particulars in the Answer Sheet as per instructions sent to you with your Admission Certificate.
8. After you have completed filling in all your responses on the Answer Sheet and the examination has concluded, you should hand over to the Invigilator **only the Answer Sheet**. You are permitted to take away with you the Test Booklet.
9. Sheets for rough work are appended in the Test Booklet at the end.
10. **Penalty for wrong answers :**

**THERE WILL BE PENALTY FOR WRONG ANSWERS MARKED BY A CANDIDATE.**

- (i) There are four alternatives for the answer to every question. For each question for which a wrong answer has been given by the candidate, **one-third** of the marks assigned to that question will be deducted as penalty.
- (ii) If a candidate gives more than one answer, it will be treated as a **wrong answer** even if one of the given answers happens to be correct and there will be same penalty as above to that question.
- (iii) If a question is left blank, i.e., no answer is given by the candidate, there will be **no penalty** for that question.

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**1.** What is the centroid on the line of symmetry from the center distance of a quarter circle, if the radius is  $R$  ?

- $2R/3\pi$
- $3R/2\pi$
- $3R/4\pi$
- $4R/3\pi$

**2.** If a particle has an initial velocity of  $V_0 = 12 \text{ m/s}$  to the right, at  $S_0 = 0$ , what is the position when  $t = 10 \text{ s}$ , if  $a = 2 \text{ m/s}^2$  to the left ?

- 20 m
- 15 m
- 25 m
- 30 m

**3.** What is the extension ' $\Delta$ ' for a uniformly tapering rod of length ' $L$ ' with diameter ' $d_1$ ' at one end, to a diameter ' $d_2$ ' at the other end when the member is subjected to an axial tensile load ' $P$ ' and the modulus of elasticity is  $E$  ?

- $4PL/\pi Ed_1 d_2$
- $4PE/\pi L d_1 d_2$
- $4Pd_1 d_2/\pi EL$
- $4EL/\pi Pd_1 d_2$

**4.** Consider the following statements regarding thermal stresses :

- If the temperature change is uniform throughout the body, the thermal strain is also uniform.
- If thermal deformation is permitted to occur freely, no internal forces will be induced in the body, and there will be no strain and no stress.
- If the deformation of a body is restricted, either totally or partially, internal forces will develop that oppose the thermal expansion or contraction. The stresses caused by these internal forces are known as thermal stresses.

Which of the above statements are correct ?

- 1 and 2 only
- 2 and 3 only
- 1 and 3 only
- 1, 2 and 3

**5.** The bending moment that tends to bend the beam to produce convexity above the centre line is known as :

- Sagging bending moment
- Hogging bending moment
- Twisting bending moment
- Pure bending moment

6. The type of bending that occurs between the two supports of an overhanging beam with constant bending moment and no shear stress between the supports and carries equal amount of point load at its each end is :

- Pure bending
- Pure torsion
- Twisting moment
- Sagging bending moment

7. A seamless pipe of 80 cm diameter contains a fluid under a pressure of  $20 \text{ kg/cm}^2$ . If the permissible tensile stress is  $1000 \text{ kg/cm}^2$ , what is the minimum thickness of the pipe ?

- $0.8 \text{ cm}$
- $0.6 \text{ cm}$
- $0.7 \text{ cm}$
- $0.5 \text{ cm}$

8. Consider the following statements regarding the centre of gravity and centroid :

- Centroid of an area does not lie on the axis of symmetry if it exists.
- Centre of gravity of a body is a point through which the resultant gravitational force acts for any orientation of the body.
- Centroid is a point in a line plane area volume such that the moment of area about any axis through that point is zero.

Which of the above statements are correct ?

- 1 and 2 only
- 2 and 3 only
- 1 and 3 only
- 1, 2 and 3

9. Consider the following statements regarding laws of friction :

- The magnitude of the limiting friction bears a constant ratio to the normal reaction between the two contacting surfaces.
- The force of friction is independent of the area of contact between the two surfaces.
- The force of friction does not depend upon the smoothness/roughness of the surfaces.

Which of the above statements are correct ?

- 1 and 2 only
- 2 and 3 only
- 1 and 3 only
- 1, 2 and 3

10. Consider the following statements regarding simple stresses and strains :

- Limit of proportionality is the limiting value of the stress up to which stress is proportional to strain.
- Upper yield point is the stage at which the stress remains same but strain increases for some time.
- The stress at which the specimen finally fails is called breaking point.

Which of the above statements are correct ?

- 1 and 2 only
- 2 and 3 only
- 1 and 3 only
- 1, 2 and 3

11. Consider the following statements regarding beams :

1. Propped cantilever is a beam with one end fixed and the other end simply supported.
2. Over-hanging beam is the beam with projections beyond the support.

Which of the above statements is/are correct ?

- (a) Both 1 and 2
- (b) 1 only
- (c) 2 only
- (d) Neither 1 nor 2

12. A circular steel pipe is used as a simply supported beam over an effective span of 2 m. If its maximum moment carrying capacity is 2261 Nm, what is the maximum concentrated load that can be carried by it at mid span ?

- (a) 9.86 kN
- (b) 7.16 kN
- (c) 2.84 kN
- (d) 4.52 kN

13. Which of the following steps is/are utilized in the determination of the three directional indices in crystallographic directions ?

1. A vector of convenient length is positioned such that it passes through the origin of the coordinate system. Any vector is translated throughout the crystal lattice without alteration, if parallelism is maintained.
2. The length of the vector projection on each of the three axes is determined; these are measured in terms of the unit cell dimensions a, b, and c.

Select the correct answer using the code given below :

- (a) 1 only
- (b) 2 only
- (c) Neither 1 nor 2
- (d) Both 1 and 2

14. In which type of bonding are the stable electron configurations assumed by the sharing of electrons between adjacent atoms ?

- (a) Metallic bonding
- (b) Covalent bonding
- (c) Chemical bonding
- (d) Ionic bonding

15. The ratio of volume of atoms in a unit cell to the total unit cell volume is called :

- (a) Atomic packing factor
- (b) Isotopic packing factor
- (c) Interatomic packing factor
- (d) Ionic packing factor

16. The atomic packing factor for a face-centered cubic crystal structure is :

- 0.62
- 0.75
- 0.67
- 0.74

17. Consider the following statements regarding atomic crystal structures for metals :

- Zinc has a face-centered cubic crystal structure.
- Lead has a face-centered cubic crystal structure.
- Cobalt has a hexagonal close-packed crystal structure.

Which of the above statements is/are correct ?

- 1 only
- 1 and 2 only
- 2 and 3 only
- 1, 2 and 3

18. Consider the following statements regarding atomic radii for metals :

- The atomic radii of Tungsten is 0.1371 nm.
- The atomic radii of Cadmium is 0.1490 nm.
- The atomic radii of Nickel is 0.1246 nm.

Which of the above statements is/are correct ?

- 1 only
- 1 and 2 only
- 2 and 3 only
- 1, 2 and 3

19. Consider the following statements regarding pearlite :

- Pearlite is a microstructural mixture of cementite and ferrite.
- Fine pearlite is harder and stronger than coarse pearlite.
- Coarse pearlite is more ductile than fine pearlite.

Which of the above statements is/are correct ?

- 1 only
- 1 and 2 only
- 2 and 3 only
- 1, 2 and 3

20. Consider the following statements regarding anelasticity :

- For metals the anelastic component is normally small.
- In anelasticity, deformation will continue after the stress application, and upon load release, some finite time is required for complete recovery.
- Time-independent elastic behaviour is known as anelasticity.

Which of the above statements is/are correct ?

- 1 only
- 1 and 2 only
- 2 and 3 only
- 1, 2 and 3

21. A piece of copper, originally 305 mm long is pulled in tension with a stress of 276 MPa. If the deformation is entirely elastic, what is the resultant elongation ?

(Take Young's modulus for copper as 110 GPa)

- 0.91 mm
- 0.77 mm
- 0.43 mm
- 0.24 mm

22. Consider the following statements regarding ductility and brittleness :

1. Ductility is a measure of the degree of plastic deformation that has been sustained at fracture.
2. A material that experiences very little or no plastic deformation upon fracture is termed brittle.
3. Brittleness is expressed quantitatively as either percent elongation or percent reduction in area.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

23. Consider the following statements regarding corrosion :

1. Corrosion is defined as the destructive and unintentional attack of a metal.
2. For metallic materials, the corrosion process is normally electrochemical.
3. Metal atoms characteristically give up electrons in deoxidation reaction.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

24. Consider the following statements regarding corrosion environments :

1. Seawater is generally less corrosive than freshwater.
2. Nickel-chromium-molybdenum alloys are highly corrosion resistant in seawater.
3. Moisture containing dissolved oxygen is the primary corrosive agent.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

25. Consider the following statements regarding corrosion prevention :

1. One of the most effective means of corrosion prevention is cathodic protection.
2. Inhibitors are normally used in closed systems such as automobile radiators.
3. Physical barriers to corrosion are applied on surfaces in the form of films and coatings.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

26. Consider the following statements regarding kinematic pairs according to nature of contact :

1. Shaft rotating in a bearing is an example of lower pair.
2. Universal joint is an example of higher pair.
3. Wheel rolling on surface is an example of higher pair.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

27. The degree of freedom of a linkage having 11 links and 4 loops is :

- (a) 3
- (b) 2
- (c) 1
- (d) 4

28. When one of the turning pairs of a four-bar chain is replaced by a sliding pair, then it is known as :

- (a) Rotary engine
- (b) Slider-crank chain
- (c) Oscillating cylinder engine
- (d) Quick-return mechanism

29. Consider the following statements regarding coriolis acceleration component :

- 1. The coriolis acceleration component is positive, if the link rotates clockwise and the slider moves radially outwards.
- 2. It is positive, if both angular velocity and linear velocity are either positive or negative.
- 3. The coriolis acceleration component is not dependent on the angular velocity.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

30. The gun is designed such that on firing, the barrel recoils against the spring. A dashpot, at the end of recoil, allows the barrel to come back to its initial position within the minimum time without any oscillation. The gun barrel has mass of 500 kg and a recoil spring of 300 N/mm. The barrel recoils 1 m on firing. What is the initial recoil velocity of the gun barrel ?

- (a) 29.4 m/s
- (b) 24.5 m/s
- (c) 26.8 m/s
- (d) 28.1 m/s

31. Consider the following statements regarding forces acting on the mass attached to a helical spring, suspended from a fixed support with no damping subjected to an oscillating force :

- 1. The mass experiences impressed oscillating force.
- 2. The mass experiences inertia force.
- 3. The mass experiences restoring force.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

32. A refrigerator unit of mass 35 kg is to be supported on three springs, each having the same spring stiffness. The natural circular frequency of vibration is 15.15 rad/s. The stiffness of each spring is :

- (a) 1.2 N/mm
- (b) 1.9 N/mm
- (c) 2.1 N/mm
- (d) 2.7 N/mm

**33.** Consider the following statements regarding whirling of a shaft :

1. The bending of the shaft depends upon the eccentricity of the centre of mass of the rotor, as also upon the speed at which the shaft rotates.
2. Whirling speed is the speed at which the shaft does not vibrate at all.
3. When rotor is mounted on a shaft, its centre of mass does not usually coincide with centre line of the shaft.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

**34.** Consider the following statements regarding gear terminology :

1. Rack is a part of gear wheel of infinite diameter.
2. Module is the ratio of the number of teeth to pitch diameter in mm.
3. The point of contact of two pitch circles is known as pitch point.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

**35.** Consider the following statements regarding interference in involute gears :

1. Mating of two non-conjugate teeth is known as interference.
2. If any of the two surfaces is not an involute, the two surfaces would not touch each other tangentially and the transmission of power would not be proper.
3. The common normal is also a common tangent to the two base circles and does not pass through the pitch point.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

**36.** Consider the following statements regarding terminology of worm gears :

1. In single helix, the axial pitch is equal to lead.
2. Lead angle is an angle at which the teeth are inclined to the normal to the axis of rotation.
3. In case of worms, the lead angle is very small and the helix angle approaches to zero.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

37. What happens to the motion of the piston in a slider-crank mechanism when the length of the connecting rod is large ?

- (a) The piston's motion becomes more irregular.
- (b) The piston executes a simple harmonic motion.
- (c) The piston's motion becomes curvilinear motion.
- (d) The piston's motion becomes circular.

38. Match the following lists for the relation between endurance limit ( $\sigma_e$ ) and ultimate tensile strength ( $\sigma_u$ ) :

<i>List-I</i>	<i>List-II</i>
<i>(Material)</i>	<i>(Relation)</i>

P. Steel	1. $\sigma_e = 0.5 \sigma_u$
Q. Cast steel	2. $\sigma_e = 0.4 \sigma_u$
R. Cast iron	3. $\sigma_e = 0.35 \sigma_u$

Select the correct answer using the code given below :

<b>P</b>	<b>Q</b>	<b>R</b>
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- (a) 2 1 3
- (b) 1 2 3
- (c) 2 3 1
- (d) 3 1 2

39. When designing machine parts, it is desirable to keep the stress lower than the maximum stress at which failure of the material takes place. This stress is known as :

- (a) Ultimate stress
- (b) Working stress
- (c) Yield stress
- (d) Shear stress

40. The maximum principal or normal stress ( $\sigma_{t1}$ ) in a bi-axial stress system for ductile materials is (where  $\sigma_{yt}$  = yield point stress in tension,  $\sigma_u$  = ultimate stress, F.S = factor of safety) :

- (a)  $\sigma_{yt}/F.S$
- (b)  $\sigma_u/F.S$
- (c)  $F.S/\sigma_{yt}$
- (d)  $F.S/\sigma_u$

41. What is the type of the theory in which, the failure or yielding occurs at a point in a member when the strain energy per unit volume in a bi-axial stress system reaches the limiting strain energy (i.e. strain energy at the yield point) per unit volume as determined from simple tension test ?

- (a) Haigh's Theory
- (b) Hencky and Von-Mises Theory
- (c) Saint Venant's Theory
- (d) Tresca Theory

42. Consider the following statements regarding stress concentration :

1. The maximum stress occurs at some point on the fillet and is directed parallel to the boundary at that point.
2. Stress concentration occurs for all kinds of stresses in the presence of fillets, notches, holes, keyways, splines, surface roughness or scratches, etc.
3. In a member with different cross-section under a tensile load, the material near the edges is stressed considerably higher than the average value.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

43. Consider the following statements regarding factors to be considered while designing machine parts to avoid fatigue failure :

1. The variation in the size of the component should be as gradual as possible.
2. The holes, notches and other stress raisers should be avoided.
3. The residual tensile stresses over the part's surface increases its fatigue strength.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

44. A double riveted double cover butt joint in plates 20 mm thick is made with 25 mm diameter rivets at 100 mm pitch. The permissible stresses are  $\sigma_t = 120$  MPa. What is the tearing resistance of the plate ?

- (a) 180 kN
- (b) 175 kN
- (c) 185 kN
- (d) 170 kN

45. Consider the following statements regarding design of a nut :

1. When a bolt and a nut is made of mild steel, then the effective height of the nut is made equal to the nominal diameter of the bolt.
2. If the nut is made of weaker material than the bolt, then the height of the nut should be smaller.
3. In case a cast iron or aluminium nut is used, then V-threads are permissible only for permanent fastenings, because threads in these materials are damaged due to repeated screwing and unscrewing.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

46. A line shaft rotating at 200 r.p.m. is to transmit 20 kW. The shaft may be assumed to be made of mild steel with an allowable shear stress of 42 MPa. What is the torque transmitted by the shaft ?

- (a)  $(\pi/4)$  kN-m
- (b)  $(4/\pi)$  kN-m
- (c)  $(\pi/3)$  kN-m
- (d)  $(3/\pi)$  kN-m

47. Consider the following statements regarding gear teeth :

1. The beam strength of gear teeth is determined from a Lewis equation.
2. The load carrying ability of the toothed gears as determined by Lewis equation gives satisfactory results.
3. Lewis assumed that as the load is being transmitted from one gear to another, it is all given and taken by several teeth.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

48. Consider the following statements regarding heat generated in a journal bearing :

1. For a well-designed bearing, the temperature of the oil film should be more than 100°C, otherwise the viscosity of the oil decreases rapidly and the operation of the bearing is found to suffer.
2. The temperature of the oil film is often called the operating temperature of the bearing.
3. In case the temperature of the oil film is higher, then the bearing is cooled by circulating water through coils built in the bearing.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3 only

49. For a single row deep groove ball bearing with a radial load of 4000 N and an axial load of 5000 N, operating at a speed of 1600 r.p.m. for an average life of 5 years at 10 hours per day, and assuming uniform and steady load and 300 working days per year, what is the life of the bearing in hours ?

- (a) 10000 hours
- (b) 25000 hours
- (c) 15000 hours
- (d) 20000 hours

50. Which type of clutches are frequently applied to sprocket wheels, gears and pulleys ?

- (a) Jaw clutches
- (b) Cone clutches
- (c) Plate clutches
- (d) Centrifugal clutches

51. Consider the following statements regarding metal-casting, processes and equipment :

1. Expendable moulds typically are made of sand, plaster, ceramic, and similar materials and are generally mixed with various binders.
2. Permanent moulds are made of metals that maintain their strength at high temperatures.
3. A typical sand mould consists of 50% sand, 30% clay, and 20% water.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

52. Consider the following statements regarding sand casting :

1. Typical applications of sand casting include large turbine impellers and propellers.
2. Most sand casting operations use silica sand as the mould material.
3. Sand having fine, round grains can be packed closely and, thus, forms a smooth mould surface.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

53. Consider the following statements regarding techniques for strengthening and annealing glass :

1. In thermal tempering process, the surfaces of the hot glass are cooled rapidly by a blast of air.
2. The higher the coefficient of thermal expansion of the glass and the higher its thermal conductivity, the lower will be the level of residual stresses developed, and hence, the weaker the glass becomes.
3. Because of the high amount of energy stored in residual stresses, tempered glass shatters into a large number of pieces when broken.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

54. Consider the following statements regarding moulds in sand casting :

1. Two-piece moulds consist of a drag on top and a cope at the bottom.
2. Through the sprue, molten metal flows downward.
3. Risers supply additional molten metal to the casting as it shrinks during solidification.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

55. Consider the following statements regarding measurement standards :

1. Resolution is the smallest difference in dimensions that the measuring instrument can detect or distinguish.
2. Precision is the degree to which the instrument gives repeated measurements of the same standard.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 2 only
- (c) Neither 1 nor 2
- (d) Both 1 and 2

**56.** Consider the following basic elements of a flexible manufacturing system :

1. Workstations and cells
2. Automated handling and transport of materials and parts
3. Control system

Which of the above elements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

**57.** Consider the following statements regarding cutting processes :

1. In turning process, the workpiece is rotated and a cutting tool removes a layer of material.
2. In slab milling process, a rotating cutting tool removes a layer of material from the surface of the workpiece.
3. In end milling process, the cutting tool moves radially inward and separates the right piece from the bulk of the blank.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

**58.** Which one of the following processes is used to reduce vibration and chatter in machining operations ?

- (a) Machining process
- (b) Damping process
- (c) Turning process
- (d) Knurling process

**59.** Consider the following statements regarding sawing :

1. Vertical band saws are used for straight as well as contour cutting of flat sheets and other parts, supported on a horizontal table.
2. Friction sawing is a process in which a mild-steel blade rubs against the workpiece at speeds of up to 7,600 m/min.
3. Friction sawing process is suitable for non-ferrous metals.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

**60.** Consider the following statements regarding forced vibration :

1. Forced vibration is generally caused by some periodic applied force present in the machine tool, such as that from gear drives.
2. The amplitude of vibration can be increased by increasing the stiffness or by damping the system.
3. The basic solution to forced vibration is to isolate or remove the forcing element.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

**61.** Consider the following statements regarding types of cutting fluids :

1. Emulsion is a mixture of oil, water and additives.
2. Emulsions are used for low-speed operations where temperature rise is not significant.
3. Synthetics are chemicals with additives, diluted in water and containing no oil.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

**62.** Consider the following statements regarding machine cell design :

1. Single machine cell consists of one machine, supporting fixtures and tooling.
2. Group machine cell with manual handling includes more than one machine to process one or more part families.
3. Flexible manufacturing system combines automated processing stations with a fully integrated handling system.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

**63.** How many BCD numbers can be accommodated in an 8-bit register in the 8085 microprocessor ?

- (a) One
- (b) Two
- (c) Three
- (d) Four

**64.** In which of the following robots, it positions the wrist through two rotations and one linear actuation ?

- (a) Articulated Geometry Robot
- (b) Cartesian Coordinate Robot
- (c) Cylindrical Coordinate Robot
- (d) Polar Coordinate Robot

**65.** In systems, peripheral I/O becomes essential if the memory requirement is :

- (a) 64K
- (b) 32K
- (c) 16K
- (d) 8K

**66.** A dial gauge is used to measure the pressure in a vessel. The readings are  $7.0 \text{ kN/m}^2$  for a dial reading of zero and  $31.0 \text{ kN/m}^2$  for a reading of 120. If the variation is linear, what is the value of pressure for a dial reading of 90 ?

- (a)  $12.5 \text{ kN/m}^2$
- (b)  $15 \text{ kN/m}^2$
- (c)  $25 \text{ kN/m}^2$
- (d)  $7.5 \text{ kN/m}^2$

**67.** Consider the following statements regarding the LVDT accelerometer :

1. It has lower natural frequency.
2. No error occurs due to moving contacts.
3. It is used in low-frequency measurements.

Which of the above statements is/are correct ?

- (a) 2 only
- (b) 1 and 2
- (c) 2 and 3
- (d) 1 and 3

68. Which one of the following is an analog input device ?

- Potentiometer
- Pressure switch
- Temperature switch
- Encoder

69. Which one of the following devices is used for switching AC voltages and acts as a two-way SCR with one gate connected at the output unit ?

- Relay output circuit
- Transistor output unit
- Triac output unit
- DAC interface

70. What is the force needed to apply to a piston of 2 cm radius in order to result a force of 8000 N at the working piston of radius 8 cm ?

- 1000 N
- 250 N
- 2000 N
- 500 N

71. The filter at the pump outlet which can remove the contaminants passing through or generated by the pump in order to protect the valves, is known as :

- Inlet line filter
- Pressure line filter
- Return line filter
- Mechanical filter

72. Consider the following statements regarding colour detection :

- Colour is the brain's physiological and psychological interpretation of light.
- A colour is the measurement of a light's chrominance and luminance.
- The chrominance characterizes the property of energy, while the luminance characterizes the property of pure colour.

Which of the above statements are correct ?

- 1 and 2 only
- 1 and 3 only
- 2 and 3 only
- 1, 2 and 3

73. A current flowing in a conductor, such as a beam, is deflected by a magnetic field. This effect is called :

- Hall effect
- Bernoulli effect
- Push effect
- Beam effect

74. DCV as a processing element can generate or cancel or redirect signals depending on the desired control conditions and a processing element is normally known as :

- Flow control valve
- Non-return valve
- Logic valve
- Pressure control valve

75. Which one of the following is an application of the continuous path robot ?

- Pick and place
- Tracing of contours
- Interact with the environment
- Make decisions

76. Which one of the following statements is correct regarding the traction vector on any surface within a general fluid element in motion?

- (a) The traction vector consists of only one contribution related to pressure.
- (b) The traction vector has two separate contributions: pressure and gravitational force.
- (c) The traction vector has two separate contributions: pressure and deformation-related forces.
- (d) The traction vector is solely determined by the velocity of the fluid element.

77. What does specific gravity of liquids represent?

- (a) It is the ratio of density of a liquid at actual conditions to the density of pure water at  $101 \text{ kN/m}^3$  and at  $4^\circ\text{C}$ .
- (b) It is the ratio of density of a liquid at actual conditions to the density of pure water at  $25^\circ\text{C}$ .
- (c) It is the ratio of density of pure water at  $25^\circ\text{C}$  to the density of liquid at actual conditions.
- (d) It is the ratio of density of pure water to the density of liquid.

78. A cylinder of  $0.12 \text{ m}$  radius rotates concentrically inside a fixed hollow cylinder of  $0.13 \text{ m}$  radius. Both the cylinders are  $0.3 \text{ m}$  long. What is the viscosity of the liquid which fills the space between the cylinders, if a torque of  $0.88 \text{ Nm}$  is required to maintain an angular velocity of  $2\pi \text{ rad/s}$ ?

- (a)  $0.597 \text{ Pa . s}$
- (b)  $1.397 \text{ Pa . s}$
- (c)  $1.597 \text{ Pa . s}$
- (d)  $0.397 \text{ Pa . s}$

79. Consider the following statements regarding pressure measurement:

- 1. Pressure is usually expressed with reference to absolute zero pressure.
- 2. Absolute pressure is the pressure expressed as a difference between its value and the absolute zero pressure.
- 3. When a pressure is expressed as a difference between its value and the local atmospheric pressure, it is known as gauge pressure.

Which of the above statements is/are correct?

- (a) 1 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

80. Consider the following statements regarding thermal stratification and coriolis forces:

- 1. Thermal stratification refers to the layering of fluid elements that occur due to the density gradient created by changes in temperature.
- 2. Thermally stratified layers can make the flow irrotational from rotational.
- 3. An originally irrotational flow may become rotational due to the presence of coriolis forces.

Which of the above statements is/are correct?

- (a) 1 only
- (b) 1 and 2 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

81. Consider the following statements regarding flowmeters :

1. A venturimeter is less accurate than an orificemeter.
2. An orificemeter is a thin circular plate with a sharp-edged concentric circular hole in it.
3. The stagnation pressure at a point in a fluid flow is the pressure which could result if the fluid were brought to rest isentropically.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

82. Consider the following statements regarding dynamics of inviscid flows :

1. Euler's equation of motion describes the dynamics of inviscid flows.
2. Flows having only tangential velocities with streamlines as concentric circles are known as plane circular vortex flows.
3. A free vortex flow is a rotational vortex flow where the tangential velocity is directly proportional to the radius of curvature.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

83. Consider the following statements regarding turbulent flow :

1. The most important characteristic of turbulent motion is the fact that velocity and pressure at a point fluctuate with time in a random manner.
2. Turbulence generated and continuously affected by fixed walls is designated as free turbulence.
3. Turbulence generated by two adjacent layers of fluid in the absence of walls is termed as wall turbulence.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

84. Consider the following statements regarding laminar-turbulent transition :

1. The turbulent boundary layer continues to grow in thickness, with a small region below it, called a viscous sublayer.
2. In viscous sublayer, the flow is well behaved, just as the turbulent boundary layer.
3. The possibility of instability in boundary layer was felt by Prandtl.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

85. Consider the following statements regarding correlation functions :

1. Correlation studies reveal that the turbulent motion is composed of eddies which are convected by the mean motion.
2. The size of the large eddies is comparable with the dimensions of the neighbouring objects or the dimensions of the flow passage.
3. The size of the smallest eddies can be of the order of 5 mm to 10 mm.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

86. In a fully developed flow through a pipe of 300 mm diameter, the shear stress at the wall is 50 Pa. The Darcy's friction factor is 0.05. What is the rate of flow in case of water flowing through the pipe ?

- (a)  $2.8 \text{ m}^3/\text{s}$
- (b)  $1.8 \text{ m}^3/\text{s}$
- (c)  $1.5 \text{ m}^3/\text{s}$
- (d)  $0.8 \text{ m}^3/\text{s}$

87. Consider the following statements regarding friction factor :

1. In turbulent flow, friction factor depends on both the Reynolds number and the roughness of the pipe surface.
2. Moody's diagram can be used for predicting the values of friction factor.
3. Roughness in commercial pipes is due to the protrusions at the surface which are random both in size and spacing.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

88. Which one of the following is used to find the increase in entropy between absolute zero and any given state ?

- (a) Spectrometric data
- (b) Calorimetric data
- (c) Isometric data
- (d) Polymetric data

89. Critical value of Reynolds number at which boundary layer changes from laminar to turbulence does **not** depend on :

- (a) Surface roughness
- (b) Pressure gradient
- (c) Plate curvature
- (d) Flow velocity

90. Which one of the following statements is correct, if the heat is added to a system at a high temperature ?

- (a) The increase in entropy is greater.
- (b) The increase in entropy is small.
- (c) There is no change in entropy.
- (d) The entropy becomes zero.

91. The correct expression for air standard efficiency of the Otto Cycle with compression ratio  $r$  is :

(a)  $\eta_{\text{otto}} = 1 - \left[ \frac{\gamma - 1}{(r)^{\gamma - 1}} \right]$

(b)  $\eta_{\text{otto}} = 1 - \left[ \frac{1}{(r)^{1-\gamma}} \right]$

(c)  $\eta_{\text{otto}} = 1 - \left[ \frac{1}{(r)^{\frac{\gamma-1}{\gamma}}} \right]$

(d)  $\eta_{\text{otto}} = 1 - \left[ \frac{1}{(r)^{\gamma-1}} \right]$

92. Which one of the following models assumes that each mixture component behaves as an ideal gas as if it existed separately at the pressure  $p$  and temperature  $T$  of the mixture ?

(a) Dalton's Model

(b) Kay's Model

(c) Amagat's Model

(d) Newton's Model

93. With increase in pressure ratio, the isentropic efficiency of a compressor and a turbine :

(a) Increases for both

(b) Decreases for both

(c) Increases for turbine and decreases for compressor

(d) Decreases for turbine and increases for compressor

94. At the surface of an electric heater, the heat flux  $q$  is  $5000 \text{ W/m}^2$ . The heater temperature is  $130^\circ\text{C}$ , when it is cooled by air at  $50^\circ\text{C}$ . What is the heater temperature if the power is reduced so that  $q$  is  $2500 \text{ W/m}^2$  ?

(a)  $T_{\text{heater}} = 60^\circ\text{C}$

(b)  $T_{\text{heater}} = 70^\circ\text{C}$

(c)  $T_{\text{heater}} = 80^\circ\text{C}$

(d)  $T_{\text{heater}} = 90^\circ\text{C}$

95. For real bodies, the Emittance ( $\varepsilon$ ) and Monochromatic Emittance ( $\varepsilon_\lambda$ ) are :

(a)  $\varepsilon = 1, \varepsilon_\lambda = 0$

(b)  $\varepsilon = \varepsilon_\lambda = 1$

(c)  $0 < \varepsilon < 1$  and  $0 < \varepsilon_\lambda < 1$

(d)  $\varepsilon = 0, \varepsilon_\lambda = 1$

96. Which one of the following represents the laminar flow with respect to Rayleigh Number ( $\text{Ra}$ ) ?

(a)  $\text{Ra} = 1$

(b)  $10^2 < \text{Ra} < 10^4$

(c)  $10^4 < \text{Ra} < 10^9$

(d)  $10^9 < \text{Ra} < 10^{16}$

97. A wire is submerged horizontally in water at 5 bar with a saturation temperature of 150°C. The wire length is 250 mm and diameter is 2 mm. The wire carries a current of 100 A with an applied voltage of 2.5 V. If the surface of the wire is maintained at 200°C, what is the boiling heat transfer coefficient ?

(a)  $h = \frac{100}{\pi} \text{ W/m}^2 \text{ }^\circ\text{C}$

(b)  $h = \frac{1000}{\pi} \text{ W/m}^2 \text{ }^\circ\text{C}$

(c)  $h = \frac{10000}{\pi} \text{ W/m}^2 \text{ }^\circ\text{C}$

(d)  $h = \frac{100000}{\pi} \text{ W/m}^2 \text{ }^\circ\text{C}$

98. Fouling inside the pipes of a heat exchanger increases with which one of the following fluid properties ?

- (a) Decrease in temperature and increase in velocity
- (b) Increase in temperature and decrease in velocity
- (c) Is independent of temperature and increase in velocity
- (d) Decrease of temperature and is independent of velocity

99. A pyramid is having a square base and isosceles triangle side surfaces. What are the view factors (F) from the base of the pyramid ? Consider pyramid base as surface 1 and remaining side faces as 2, 3, 4 and 5. ( $F_{ij}$  represents view factor of surfaces i and j).

(a)  $F_{12} = F_{13} = F_{14} = F_{15} = 0$

(b)  $F_{12} = F_{13} = F_{14} = F_{15} = 0.15$

(c)  $F_{12} = F_{13} = F_{14} = F_{15} = 0.2$

(d)  $F_{12} = F_{13} = F_{14} = F_{15} = 0.25$

100. A thermal contact conductance of 10000  $\text{W/m}^2 \text{ }^\circ\text{C}$  was measured at the interface of 1 cm thick aluminium plates with a thermal conductivity of 237  $\text{W/m }^\circ\text{C}$  at room temperature. What is the thickness of aluminium plate whose thermal resistance is equal to the thermal resistance of the interface between the plates ?

(a) 1.185 cm

(b) 2.37 cm

(c) 3.55 cm

(d) 4.74 cm

101. The engine in which the combination of three opposed piston engines with three crankshafts interlinked to one another is called :

(a) 'X'-type engine

(b) 'H'-type engine

(c) 'U'-type engine

(d) Delta-type engine

**102.** An engine with 50 kW power has a mechanical efficiency of 75%. If the frictional power is assumed to be constant with load, what is the mechanical efficiency at 50% of the load ?

- 50%
- 55%
- 60%
- 65%

**103.** Which of the following sources contribute(s) majorly for the formation of Hydrocarbon emissions in Spark Ignition engines ?

- Crevices
- Liquid fuel
- Exhaust valve leakage
- Deposits

**104.** Indicated specific fuel consumption of a four-stroke SI engine improves at a faster rate with increasing compression ratio than the brake specific fuel consumption, because both friction and heat losses :

- are decreasing with compression ratio
- are increasing with compression ratio
- are unaffected by compression ratio
- increase with cutoff ratio

**105.** The advancement of peak cylinder pressures ahead of Top Dead Centre (TDC) in an SI engine due to pre-ignition results in :

- Negative Work
- Positive Work
- Improved Combustion
- Increase in Mechanical Efficiency

**106.** Which one of the following does **not** promote knocking in SI engines ?

- High compression ratio
- Poor cylinder cooling
- Optimum mixture strength
- Retarded ignition timing

**107.** In SI engines, the Performance Number (PN) is a useful measure of :

- Thermal Efficiency
- Mechanical Efficiency
- Indicated Power
- Detonation Tendency

**108.** The Performance Number (PN) of an SI engine is obtained on a specified engine under specified set of conditions by varying the :

- Inlet Pressure
- Inlet Temperature
- Compression Ratio
- Valve Timing

**109.** Which one of the following is **not** an assumption of the standard vapour compression cycle ?

- Compression is isentropic.
- Heat rejection is isentropic.
- Saturated liquid at condenser exit.
- Heat absorption is by evaporation and is isobaric.

**110.** R22 refrigerant is compressed in a centrifugal compressor from 3 bar to 12 bar. The small stage efficiency is 80%. Assume that the small stage efficiency and isentropic efficiency of the compressor are same. The isentropic index of vapour is 1.10. What is the polytropic index of the vapour ?

- 0
- 0.12
- 1
- 1.12

**111.** In case of azeotropes, from the performance point of view, it is desirable to have refrigerant mixtures with zero temperature glide so that :

- Dew point temperatures = Bubble point temperatures
- Dew point temperatures > Bubble point temperatures
- Dew point temperatures < Bubble point temperatures
- Dew point temperatures = Bubble point Temperatures = 100°C

**112.** In a vapour absorption refrigeration system, which one of the following statements is correct regarding the effect of aqua-ammonia mixture instead of pure ammonia entering the evaporator ?

- Evaporator temperature remains constant.
- Refrigeration effect is increased.
- Coefficient of performance is decreased.
- Condenser temperature remains constant.

**113.** Consider the following statements regarding gas turbine plant :

- If the gas turbine plant is used as an aircraft engine, the net output at the turbine shaft is used to drive a propeller in a turbo-prop engine.
- In simple open circuit gas turbine plants, the hot gases from the combustion chamber pass out to the atmosphere after expanding through the turbine.
- In closed circuit gas turbine plants, the same working fluid circulates through its various components.

Which of the above statements are correct ?

- 1 and 2 only
- 1 and 3 only
- 2 and 3 only
- 1, 2 and 3

**114.** Consider the following statements regarding impellers of the centrifugal pump :

- Shrouded impellers are good for handling concrete.
- Semi-enclosed impeller is used, when the liquid to be pumped contains some solids in suspension.
- The open impeller is used to handle highly solid-laden liquids like slurry.

Which of the above statements are correct ?

- 1 and 2 only
- 1 and 3 only
- 2 and 3 only
- 1, 2 and 3

**115.** The water jet in a Pelton wheel has a velocity of 93 m/s. The rotational speed of the wheel is 600 rpm. The ratio of bucket velocity to jet velocity is 0.47. What is the diameter of the wheel ?

- 4.914 m
- 1.391 m
- 2.162 m
- 4.527 m

**116.** A Pelton turbine has hydraulic efficiency 87.7% and coefficient of velocity 0.97. What is the wheel efficiency of the turbine ?

- 93.2%
- 84.1%
- 87.4%
- 98.1%

117. Which one of the following is defined as the ratio of reaction effect (energy transfer by static pressure) to the total energy transfer in the rotor ?

- (a) Degree of freedom
- (b) Degree of impulse
- (c) Effective power
- (d) Degree of reaction

118. A Francis turbine has hydraulic efficiency 95% and mechanical efficiency 80%. What is the overall efficiency ?

- (a) 76.0%
- (b) 87.6%
- (c) 98.7%
- (d) 85.4%

119. In a Kaplan turbine, the number of blades varies from :

- (a) 10 to 24
- (b) 3 to 8
- (c) 10 to 15
- (d) 15 to 24

120. A reciprocating pump which is used to pump water has a bore of 120 mm and a stroke of 220 mm. It runs at a speed of 40 rpm. The delivery pipe is 80 mm in diameter and 30 m in length. What is the acceleration head without the air vessel ?

- (a) 20.45 m
- (b) 15.98 m
- (c) 10.34 m
- (d) 13.26 m

121. Consider the following statements regarding pumps and compressors :

- 1. High pressure multi-stage centrifugal pumps and compressors are widely used in petro-chemical industries.
- 2. Industrial furnaces employ fans and blowers of various sizes for producing the required draught.
- 3. Small gas turbines are used to drive turbo pumps and generators in underwater vehicles.

Which of the above statements are correct ?

- (a) 2 and 3 only
- (b) 1 and 3 only
- (c) 1 and 2 only
- (d) 1, 2 and 3

122. Consider the following statements regarding propulsive devices :

- 1. Thermal efficiency of an engine is defined as the ratio of useful work done by the thrust to energy supplied to the engine.
- 2. Propulsive efficiency is defined as the ratio of useful work done by the thrust to kinetic energy available for propulsion.
- 3. The overall efficiency of a propulsive device is defined as the ratio of useful work done by the thrust to energy supplied to the engine.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

**123.** Consider the following statements regarding ramjet engines :

1. In ramjet engine, the pressure rise in the engine is wholly due to the pulse effect.
2. On account of the absence of the turbine and compressor in ramjet engines, high temperature in the order of  $2000^{\circ}\text{C}$  can be employed in the combustion chamber.
3. Ramjet engine is ideal for propulsion of hypersonic aircraft.

Which of the above statements are correct ?

- (a) 1 and 3 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

**124.** Consider the following statements regarding pulse jet engines :

1. Pulse jet engine is a thrust-producing device without turbine and compressor.
2. In the combustion chamber of pulse jet engines, the fuel-rich mixture is exploded by spark plug.
3. The frequency of explosions in pulse jet engines is as high as 10 per second.

Which of the above statements are correct ?

- (a) 1 and 3 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

**125.** Consider the following statements regarding compressors :

1. A centrifugal compressor like a pump is a head or pressure producing device.
2. Performance-wise, centrifugal compressor is less efficient (3 - 5%) than axial type.
3. Centrifugal type of compressor is suitable for high specific speed, low pressure ratio and high mass flow application.

Which of the above statements are correct ?

- (a) 1 and 3 only
- (b) 1 and 2 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

**126.** Consider the following statements regarding condensers :

1. Vacuum efficiency is defined as the ratio of the maximum obtainable vacuum to the actual vacuum.
2. Condenser efficiency is defined as the ratio of the difference between the outlet and inlet temperatures of cooling water to the difference between the temperature corresponding to the vacuum in the condenser and inlet temperature of cooling water.
3. The deaeration of feed water helps both in maintaining better vacuum in the condenser and controlling corrosion of the steel shell and piping of the steam power plant.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

127. Consider the following statements regarding the improvement of the Rankine cycle efficiency :

1. Lowering the condenser pressure raises the thermal efficiency of the cycle.
2. Raising the boiler pressure and temperature raises the thermal efficiency of the cycle.
3. Raising steam temperature (superheating) raises the thermal efficiency of the cycle.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

128. Consider the following statements regarding regenerative cycle :

1. Reheating has limited ability to improve the thermodynamic efficiency of the cycle but it is quite useful in the reduction of moisture in the turbine.
2. It is observed that the largest single loss of energy in a power plant occurs at the condenser in which heat is rejected to the coolant.
3. Reducing the rejected heat drastically improves cycle efficiency.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

129. A steam power plant works on :

- (a) Rankine cycle
- (b) Diesel cycle
- (c) Otto cycle
- (d) Gas turbine cycle

130. Which one of the following is *not* a primary fuel ?

- (a) Lignite
- (b) Peat
- (c) Petroleum
- (d) Diesel

131. Match the following lists for different types of calorimeters which are used to determine the calorific value of fuels :

*List-I*

P. Solid and liquid fuels	1. Bomb calorimeter
Q. Only solid fuels	2. Lewis Thompson calorimeter
R. Only gaseous fuels	3. Junker's calorimeter

*List-II*

Select the correct answer using the code given below :

	<b>P</b>	<b>Q</b>	<b>R</b>
(a)	2	1	3
(b)	1	2	3
(c)	2	3	1
(d)	3	1	2

132. If the boilers are designed to operate above the critical pressure, then those are known as :

- (a) Once-through boilers
- (b) Drum boilers
- (c) Forced circulation boilers
- (d) Natural circulation boilers

133. Which one of the following is the method of reducing turbine blade speed for a given overall pressure drop ?

- (a) Compounding
- (b) Momentum
- (c) Curtis
- (d) Impulsion

134. In which of the following types of condensers does exhaust steam coming from the turbine mix directly with the circulating cooling water ?

- (a) Jet condensers
- (b) Non-mixing-type condensers
- (c) Surface condensers
- (d) Central flow condensers

135. Consider the following statements regarding cooling towers :

- 1. Cooling tower is a wooden or metallic rectangular structure, with packed baffling devices.
- 2. The hot water is delivered to the top of the tower and falls down through the tower and is broken into small particles while passing over the baffling devices.
- 3. The hot water falls down into a tank below the tower from where it can again be circulated to the compressor.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

136. Consider the following statements regarding location of cooling tower :

- 1. The tower site should be such that it allows unrestricted air flow to the tower.
- 2. Open space, as far as possible, should be allowed between the cooling tower louvers and nearby structures.
- 3. The tower should be located in such a way that the piping running to and from it is minimum.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

137. In which one of the following types of systems is the water drawn directly from the upstream side of a river pumped through the condenser and is discharged to the downstream side of the river at temperature 5°C to 10°C in excess of inlet temperature ?

- (a) Open or once-through system
- (b) Closed system
- (c) Mixed system
- (d) Air cooling system

138. Consider the following statements regarding the applications of solar photovoltaic (PV) systems :

- 1. Solar PV systems convert solar energy directly into electrical energy.
- 2. A solar cell is basically an electrical current source, driven by a flux of radiation.
- 3. The efficiency of solar cells is more than 50%.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 2 and 3 only
- (c) 1 and 3 only
- (d) 1, 2 and 3

**139.** Consider the following statements regarding geothermal energy :

1. As per US Geological Survey, the entire heat content of the Earth's crust up to a depth of 2 km above 20°C is defined as geothermal resource.
2. Geothermal energy is considered an inexhaustible and renewable source.
3. Geothermal energy is available in low-grade thermal energy form on the surface of the Earth.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

**140.** High-temperature collectors concentrate sunlight using mirrors or lenses and are generally used for :

- (a) Heat swimming pools
- (b) Heating water and air for residential and commercial use
- (c) Electric power production
- (d) Heating and melting of snow on roads

**141.** How much electricity consumption can be cut back with the installation of solar flat-plate collectors in any household instead of power-grid geysers ?

- (a) 20%
- (b) 10%
- (c) 30%
- (d) 15%

**142.** If the lifetime of the solar power plant and the interest rate is known, then the cost per kWh can be calculated and is known as :

- (a) Levelised energy cost
- (b) Total energy cost
- (c) Life-cycle cost
- (d) Operational cost

**143.** Operational Energy Footprint (OEF) in solar thermal energy is also called :

- (a) Life-Cycle Assessment (LCA)
- (b) Carbon Clawback Ratio (CCR)
- (c) Energy Parasitics Ratio (EPR)
- (d) Operational Carbon Footprint (OCF)

**144.** Consider the following statements regarding solar trackers :

1. A solar tracker is a generic term used to describe devices that orient various payloads toward the Sun.
2. Payloads can be photovoltaic panels, reflectors, lenses or other optical devices.
3. In flat-panel photovoltaic (PV) applications, trackers are used to maximize the angle of incidence between the incoming light and a photovoltaic panel.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

145. Consider the following statements regarding photovoltaic cells :

1. Photovoltaic cells are made of at least two layers of semiconductor material.
2. When two modules are wired in parallel, their current remains constant while the voltage varies.

Which of the above statements is/are correct ?

- (a) 1 only
- (b) 2 only
- (c) Both 1 and 2
- (d) Neither 1 nor 2

146. The performance of photovoltaic modules and arrays under standard test conditions (STC) are defined by module operating temperature of :

- (a)  $200^{\circ}\text{C}$
- (b)  $225^{\circ}\text{C}$
- (c)  $250^{\circ}\text{C}$
- (d)  $275^{\circ}\text{C}$

147. Consider the following statements regarding the basic features that characterize lift and drag :

1. Drag is in the direction of airflow.
2. Lift is perpendicular to the direction of airflow.
3. Lift devices are generally less efficient than drag devices.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

148. Biomass gasification means incomplete combustion of biomass resulting in production of combustible gases consisting of carbon monoxide (CO), hydrogen ( $\text{H}_2$ ) and traces of methane ( $\text{CH}_4$ ). This mixture is called :

- (a) Producer gas
- (b) Biogas
- (c) Carbonaceous
- (d) Syngas

149. A formula for the speed of a tidal wave in a sea of uniform depth ( $h_0$ ) is obtained from shallow water theory as :

- (a)  $\sqrt{gh_0}$
- (b)  $g\sqrt{h_0}$
- (c)  $h_0\sqrt{g}$
- (d)  $gh_0$

150. Consider the following statements regarding fuel cells :

1. A fuel cell is a device that converts the chemical energy from a fuel into electricity through a chemical reaction with oxygen or another oxidizing agent.
2. Hydrogen is the most common fuel, but hydrocarbons such as natural gas and alcohols like methanol are sometimes used.
3. Electrons are drawn from the cathode to the anode through an external circuit, producing alternating current electricity.

Which of the above statements are correct ?

- (a) 1 and 2 only
- (b) 1 and 3 only
- (c) 2 and 3 only
- (d) 1, 2 and 3

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